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RESULTS OF TESTS USING A 0.03 SCALE MODEL (47-OTS) OF THE SPACE SHUTTLE INTEGRATED VEHICLE IN THE AEDC 16 FOOT TRANSONIC PROPULSION WIND TUNNEL (IA105A)

Ъу

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Model Number:

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bу

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ABSTRACT

An experimental investigation (test IA105A) was conducted in the Arnold Engineering Development Center 16-foot Transonic Propulsion Wind Tunnel from September 8, 1977 through September 27, 1977 (first entry) and from November 12, 1977 through November 20, 1977 (second entry).

The objective of these tests was to obtain aerodynamic loads on all vehicle elements (orbiter, external tank and solid rocket boosters) by pressure integration and to measure loads directly by load indicators on the wing and vertical tail and elevon hinge moments.

Data were obtained in the Mach number range from 0.6 to 1.55 with Reynolds numbers per foot of 2.5 x 10^6 to 4.0 x 10^6 . The test was conducted using angle of attack sweeps at fixed sideslip angles during the first entry and sideslip sweeps at constant angle of attack during the second entry.

Angles of attack and sideslip were both within a range consistent with the trajectory dispersions with the maximum angle being dependent upon the requirements at a particular Mach number.

ABSTRACT (Concluded)

Configuration variations consisted of a series of differential inboard/ outboard elevon angle settings at zero aileron angle, with and without the Shuttle Infrared Leeside Temperature Sensor (SILTS) pod on the orbiter vertical tail.

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SCHEDULE	A	В	U	D	មា	Ĺ	Ŋ

INTRODUCTION

Test IA105A was conducted in the Arnold Engineering Development Center 16 foot Transonic Propulsion Wind Tunnel. The test was conducted in two segments during the test periods from September 8 through September 27, 1977 (first entry) and from November 12 through November 20, 1977 (second entry). Total tunnel occupancy hours for the two test periods were 281 hours. The test article was a 3% replica (Model 47-OTS) of the Space Shuttle Launch Vehicle, Configuration 6, as shown in figure 2.

Pressure and force data were obtained at Mach numbers from 0.6 to 1.55 for angles of attack and sideslip within a ±8° matrix. A six-component balance was used to determine orbiter force and moment data in the presence of the external tank and solid rocket boosters. Forces and moments on the wing, vertical tail and elevons were measured using appropriate strain gage balances. The model was instrumented with 1586 pressure taps distributed over the orbiter, external tank and the left solid rocket booster to measure pressure distributions over the launch vehicle elements, localized loads on various protuberances on the external tank (ET) and solid rocket booster (SRB) (see figures 4 through 9 and Tables VI through X).

A secondary objective of this test was to determine the effect of the Shuttle Infrared Leeside Temperature Sensor (SILTS) on the pressure distributions on the vertical tail. The pod was mounted at the tip of the vertical tail and was not instrumented.

INTRODUCTION (Concluded)

This test was conducted in conjunction with the following other tests:

IA105B (DMS-DR-2413) and IA184 (DMS-DR-2456) conducted at the NASA/Ames Research Center 9 x 7 foot supersonic wind tunnel to extend the Mach range

up to 2.50 using the same 3% model (47-OTS).

IA156A (DMS-DR-2403) and IA156B (DMS-DR-2408) conducted using a 2%-model (89-OTS) in the AEDC 16T and the NASA/Ames 9 x 7, respectively, to determine individual component loads and attach structure loads.

IA182 (DMS-DR-2439) and IA183 (DMS-DR-2444) conducted in the AEDC 16T using the 3% and 2% models, respectively, to investigate flow and angularity corrections to apply to the IA105A and IA156A data.

This report provides documentation of test IA105A consisting of remarks on the conduct of the test, descriptions of the model and test procedure, information on data reduction and plotted and tabulated test conditions and results.

NOMENCLATURE

SYMBOL	MNEMONIC	DEFINITION
	AADS	Ascent Air Data System.
A _i		Area over which P_i acts, ft^2 .
	AEDC	Arnold Engineering Development Center
AFA	AFA	flow angularity in the tunnel pitch plane, positive up, degrees
α, α _x	ALPHA(X)	component angle-of-attack, where $X \rightarrow 0$ = orbiter, T = external tank, S = SRB
	ALFC	model angle-of-attack corrected for sting imbalance deflections
ALFAOU	ALFAOU	orbiter angle-of-attack (uncorrected for flow angularity), degrees
ALFASU	ALFASU	SRB angle-of-attack (uncorrected for flow angularity), degrees
ALFETU	ALFETU	external tank angle-of-attack (uncorrected for flow angularity), degrees
ALPHAI	ALPHAI	tunnel instrumentation indicated pitch attitude, degrees
β, β _X	BETA(X)	component angle-of-sideslip where $X \rightarrow 0$ = orbiter, T = external tank, S = SRB .
BETETU	BETETU	external tank sideslip angle (uncorrected for flow angularity), degrees
BETAOU	BETAOU	orbiter sideslip angle (uncorrected for flow angularity), degrees

SYMBOL	MNEMONIC	DEFINITION
BETASU	BETASU	SRB sideslip (uncorrected for flow angularity), degrees
BFA	BFA	flow angularity in the tunnel cross flow plane, positive from right to left looking upstream, degrees
B _{vt}		vertical tail bending moment, in-1bs.
$B_{\mathbf{W}}$		wing bending moment, in-lbs.
c_{A}	CA	axial force coefficient
$c_{A_{\mathbf{b}}}$	CAB	orbiter base axial force coefficient
C _{ABV} r.	CABVT	vertical tail base axial force coefficient
$^{\mathrm{C}}_{A_f}$	CAF	orbiter forebody axial force coefficient
$c_{\mathtt{A}_{\mathbf{u}}}$	CAU	orbiter axial force coefficient, uncorrected
c_{A_V}	CAV	vertical tail axial force coefficient
CB.	CBV	vertical tail bending moment coefficient
CBW	CBW	wing bending moment coefficient
$^{C_{h}}_{e_{\mathtt{i}}}$	CHEI	inner elevon hinge moment coefficient, about hinge line $X = 1387.0$
c _{heo}	СНЕО	outer elevon hinge moment coefficient, about hinge line X = 1387.0
ፍ	CL	centerline
Cl	CBL	orbiter rolling moment coefficient, body axis system
C _m	CLM	pitching moment coefficient

SYMBOL	MNEMONIC	DEFINITION
C_{mB}	CLMB	orbiter base pitching moment coefficient
$c_{m_{\mathbf{f}}}$	CLMF	orbiter forebody pitching moment coefficient
$c_{m_{\mathbf{u}}}$	CLMU	orbiter pitching moment coefficient, uncorrected
$c_{m_{\mathbf{v}}}$	CMV	vertical tail pitching moment coefficient
c_N	CN	normal force coefficient
c_n	CYN	orbiter yawing moment coefficient
c_{N_B}	CNB	orbiter base normal force coefficient
$\mathtt{C_{N_f}}$	CNF	orbiter forebody normal force coefficient
c_{N_u}	CNU	orbiter normal force coefficient, uncorrected
$c_{n_{\mathbf{v}}}$	CTV	vertical tail yawing moment coefficient, using vertical tail reference
c_{NW}	CNW	wing normal force (shear) coefficient
	CNSTNG	normal force coefficient of the sting (used for sting deflection calculations only)
$c_{\mathtt{P_i}}$	CP(i)	surface tap pressure coefficient, port i
$c_{T\dot{W}}$	CTW	wing torsional coefficient
$C_{\mathbf{T_v}}$	CTV	vertical tail torsional coefficient
$c_{\mathbf{S}_{\mathbf{v}^{\gamma}}}$	SCF	vertical tail shear force coefficient
CY	CY	orbiter side force coefficient
c_{Z_v}	CZV	vertical tail normal force coefficient
DEINR	DEINR	inboard elevon deflection (no load), degrees

SYMBOL	MNEMONIC	DEFINITION
DEONR	DEONR	outboard elevon deflection (no load), degrees
Δ		Incremental
ET	ET	External Tank
H _{ei}	HEI	inboard elevon hinge moment, in-1bs.
Heo	нео	outboard elevon hinge moment, in-lbs.
HL	HL	Hingeline
δe _i	IB-ELV	inboard elevon deflection angle, degrees
	I.D.	inside diameter
LH ₂	LH2	liquid hydrogen
LO ₂	L02	liquid oxygen
М	МАСН	Mach number
MRC	MRC	moment reference center
δeo	OB-ELV	outboard elevon deflection angle, degrees
N _{vt}	NVT	vertical tail normal (shear) force, lbs.
$N_{\mathbf{w}}$	NW	wing normal (shear) force, 1bs
OMS	OMS	orbital maneuvering system
OTS	OTS	integrated vehicle (orbiter, external tank, SRB)
ov	ov	orbiter vehicle
	O.D.	outside diameter
PHII	PHII	tunnel instrumentation indicated roll attitude, degrees

SYMBOL	MNEMONIC	DEFINITION
φ	PHI	angular cylindrical coordinate position around body, degrees
Pi		pressure at surface tap i, psf
Po	P	freestream static pressure, psf
Pt	PT	freestream total pressure, psf
Р	Q(PSF)	freestream dynamic pressure, psf
	RN/L	unit Reynolds number, million per ft.
SRB	SRB	Solid Rocket Booster
	SSME	Space Shuttle Main Engine
	SILTS	Shuttle Infrared Leeside Temperature Sensor
	SOFI	Spray on foam insulation
T_t , T_o	TTF	freestream total temperature, ^O F
T _{vt}	TVT	vertical tail torsion moment, in-lbs
$\mathtt{T}_{oldsymbol{w}}$	TW	wing torsion moment, in-lbs
x_{T}	XT	body station on the external tank
x_{CP_v}	XCPV	vertical tail center-of-pressure, longitudinal location, in.
$x_{CP_{\mathbf{w}}}$	XCPW	wing center-of-pressure, longitudinal location, in.
X _O /LB	X/LB	longitudinal location on orbiter body surface, fraction of body length
x/c _{BF}	X/CBF	chordwise location on body flap, fraction of local chord

SYMBOL	MNEMONIC	DEFINITION
$X_{\mathrm{T}}/L_{\mathrm{T}}$	XT/LT	longitudinal location on external tank body surface, fraction of body length
x_{V}/c_{V}	xv/cv	chordwise location on vertical tail, fraction of local chord
x_S/L_S	XS/LS	longitudinal location on solid rocket booster surface, fraction of body length
x _W /c _W	XW/CW	chordwise location on wing surface, fraction of local chord
Yo	YO	orbiter base lateral centerline
$n_{\mathbf{w}}$	Y/BW	spanwise location on wing, fraction of semi- span
$n_{ m BF}$	Y/BBF	spanwise location on body flap, fraction of body flap span
Y _{CPV}	YCPV	vertical tail center-of-pressure, lateral location, in.
YCPW	YCPW	wing center-of-pressure, lateral location, in.
z _o	20	orbiter water line
$n_{\mathtt{v}}$	ZV/BV	spanwise location on vertical tail, fraction of vertical tail span
Z _{CPV}	ZCPV	vertical tail spanwise location of the center-of- pressure, in.
Z		distance from tunnel floor to sting centerline, in.
	B, b	base
	f	forebody
	1,L	left, local
	0	orbiter

NOMENCLATURE (Concluded)

SUBSCRIPTS

R,r right

S SRB

T External Tank

total

uncorrected

V,V_t Vertical Tail

w wing

∞ freestream

REMARKS

Test IA105 was conducted in a manner which varied considerably from the original plan as described in the pretest report (Reference 1). The test was conducted in two separate tunnel entries with an orbiter balance and model support system change for the second entry. The pretest report was not updated to account for these changes.

Many anomalies occurred in the data during the test. In general, data not considered reliable were deleted from the final data. Three exceptions to this are as follows.

- a) The pressure and force data, prior to part number 147, was subject to the flexibility of the orbiter balance and the subsequent misorientation of the orbiter relative to the external tank.

 Orbiter balance data were deleted for these runs due to balance fouling but the pressure data are presented. The basic runs were repeated during the second entry.
- b) At various times throughout the test, relatively large zero shifts occurred in the data from the wing, elevon and vertical tail balances. These data are calculated using the initial zeros only.
- c) Two problems existed with the operation of the pneumatic multiplexers (Scanivalves $\widehat{\mathbb{R}}$). The most significant of these

REMARKS (Continued)

consisted of bad calibrate and/or second zero readings. Where the calibrate level varied considerably from the average of the other transducers the average was used. (The second zero was not used in any calculations.) This correction, in most cases may be considered adequate, however several possibilities exist that would make all or part of the data from the valve showing the bad calibration invalid:

- 1) If both the calibrate (Port 1) and the second zero reading (Port 24) are in error, a phasing problem is indicated.

 In extreme cases this will result in leakage between adjacent valve ports.
- 2) In less extreme cases phasing problems may result in large lag times.
- 3) If the initial zero reading is in error due to leakage to adjacent ports all pressures measured on that valve will be affected as it is used in the calculations. There is no way of determining if this reading was in error.

The second problem concerned non-syncronous stepping of the scanivalve drives. On occasion the valves would not all home together. When this was observed the data was repeated but there is no way of checking if it occurred at other times. This problem is, however, very rare.

REMARKS (Concluded)

Pressure data known to have been bad are delineated in Table V.

CONFIGURATIONS INVESTIGATED

The model was a 0.03-scale replica of the Rockwell International Space Shuttle Vehicle in launch configuration. The launch configuration consists of the assembly of a payload carrying orbiter, an expendable external oxygen/hydrogen tank (ET) (which provides fuel for the orbiter main engines), and two recoverable solid rocket boosters (SRB's). The general layout of the model is shown in Figure 2a.

The orbiter is of blended wing body design with a double delta planform $(81^{\circ}/45^{\circ})$ leading edge) 12% thick wing with full span elevons incorporating a six-inch interpanel gap between the independently deflectable inboard and outboard panels. A single swept (45°) leading edge) vertical tail with rudder and/or speed brake capability is mounted between two orbital maneuvering system (OMS) pods. A single body flap is fitted on the lower trailing edge of the fuselage.

The orbiter fuselage is in accord with Rockwell International control drawing VL70-000140A, with the vertical tail as defined by drawing VL70-000146A. The OMS pods are of the later VL70-000140C configuration, these being a combination of the VL70-08401 and VL70-08410 drawings. Fitted to this is a new orbiter vehicle 102 wing as defined in the MD-V70 data book(s). For the purposes of this test and report, this combination shall be referred to as a "102 orbiter". The orbiter is shown in Figure 2b.

The ET is of cylindrical cross section with a nominal diameter of 333.0 inches full-scale and a maximum diameter of 336.2 inches full-scale. The forward portion of the ET has a tangent ogive nose which terminates in a biconic nose cap over the LOX vent valve. The biconic nose has a pitot and four static pressure taps as a sensing part of the ascent air data system (AADS). Only two of the four static taps were simulated. The forward third of the tank is filled with LOX, and the aft two thirds is a vessel for liquid hydrogen. The aft end of the tank is basically an ellipsoid of revolution. Between the two vessels is a structure of stiffeners which is slightly larger than the nominal tank diameter. Covering the entire tank is a spray-on foam insulation (SOFI) of varying thickness as dictated by the relative heat load, i.e., approximately 2.5 inches thick on the tangent ogive, 1.0 inch thick on the cylindrical portion of the tank and 2.0 inch thick on the rear ellipsoid. The diameters given above include this SOFI. External to the ET surface are a number of protuberances which fall into three major categories: electrical trays, fluid lines, and attach hardware. Electrical trays which run parallel to the centerline of the tank are simulated, those which run up next to the aft orbiter/ET attach hardware are not. Fluid lines modeled are the LOX and LH_2 feed and vent plumbing. The attach hardware that is considered as part of the tank is the front and rear ET/orbiter attach structure, which is discarded with the ET at the end of the main engine burn.

The external tank is built to the geometry described above and more specifically to Rockwell International Interface Control Drawing ICD 2-00001, Rev. C, plus Interface Revision Notices B and C. The external tank is shown in Figure 2c.

The two solid rocket boosters (SRB's) are 146-inch nominal diameter cylinders, each with an 18-degree semi-angle nose with a 13.27-inch spherical tip. An 18-degree flared skirt, 208.20-inch diameter, protects the gimbaled rocket nozzle. A flexible, donut-shaped seal and thermal shield is provided between skirt and nozzle. Major protrusions from the basic envelope include a forward attach lug, separation thrusters front and rear, aft attach ring, various stiffeners and a full length electrical systems tunnel.

In common with the external tank, the SRB is built in accord with the Rockwell International Interface Control Document ICD 2-00001C, with the supplement of Interface Revision Notices B and C. An SRB is shown in Figure 2d.

The entire model was therefore basically in accord with the Configuration 6 Launch Vehicle, comprised of the 102 orbiter and T_{39} tank and S_{27} booster.

The orbiter provided for this test series is constructed utilizing existing orbiter fuselage, vertical tail, OMS pods, new wing, and body flap

components. An internal beam/bridge/balance block has been constructed to allow mounting the orbiter from the attach hardware of the ET and to measure six component airloads on the orbiter. Safety factors of three (3) on yield and five (5) on ultimate have been observed. The complete orbiter weighs approximately 140 pounds. The model has been principally fabricated of 17-4 stainless steel and aluminum alloy with some contouring with Renite. The orbiter is fabricated around a balance block of 17-4, bored and sleeved to accept the Task 2.5-inch MK XXII balance. This block is located in the rear half of the fuselage and the 7076 aluminum pieces which form the outer mold line of the fuselage are bolted to it. These pieces consist of a fuselage cover, two fuselage fairings and two wing fairings at the rear of the body, two side covers, and a forward nose and top cover. The two OMS pods are fabricated of 7076-T6 aluminum alloy. The OMS nozzles are simulated in aluminum as are the RCS thrusters. The fuselage and OMS pods are heavily pressure instrumented.

The wing is a two piece aluminum article screwed to a central steel wing beam. This beam of cross shaped planform supports one wing on a tang on each side of the central plate. The right hand tang is instrumented with strain gauges to form the three component wing load indicator balance. While the center of this beam forms the outer mold line of the bottom of the orbiter, the tangs are out of the airstream. The wings are made integral with the glove and a labyrinth seal is provided on the

metric side to improve the data quality. The wings are extensively hollowed to reduce the model weight. The left hand wing is instrumented with pressure taps. Each of the wings is fitted with deflectable inboard and outboard elevons which are supported in torsion only by a beam mounted on the hinge line, and in all other degrees of freedom by plain bearing hinges, also on the scale hinge line. Identical R.H. and L.H. elevon supports insure similar aeroelastic deflections. The opposite end of the elevon support beam is fitted with a ball bearing to minimize hysteresis effects. The right hand wing panels are supported on beams which are strain gauged. Available nominal deflections and actual unloaded measured deflections are listed in Table III. Simulated flipper doors are fitted to the upper wing surface.

An aluminum body flap with hinge moment capability and 40 pressure taps is provided. The hinge moment capability was not used, nor was the body flap deflection changed during this test entry.

Two vertical tails are provided for this test, the first being of 17-4PH Armco with a single plain hinged rudder/speed brake on each side. This is a pressure instrumented surface with 76 pressures (including one of the base group, #301). The hardline tubulations terminate at the front of the base of the tail, from whence the tubes are of flexible plastic to the Scanivalves. The tail itself is hard mounted to the balance block. The second vertical is of aluminum and mounts through this same

cavity, but is supported on a six component balance to measure vertical tail airloads directly. No rudder or speed brake deflections were used for this test.

Simulated SSME nozzles are provided in the base of the orbiter, since no sting interferes. The nozzles are set at the nominal angles of 16 degrees up, no yaw upper, and 10 degrees up, $\pm 3\ 1/2$ degrees yaw outboard for the lower two. The material used is aluminum alloy. The nozzles are mounted to a base plate which closes off the balance cavity at the back of the orbiter.

The entire orbiter is mounted on the 6 component balance, with the taper fitting into a block in the cavity at the rear of the fuselage. This block is screwed to a beam running under the balance block and also to a stiffener rod that runs forward above the right corner of the balance block to a "flying wedge" piece attached to the right front of the longitudinal beam. The ET attach hardware mounts to the bottom beam through holes in the bottom of the orbiter.

The external tank is principally fabricated of aluminum alloy to reduce weight and fabrication costs. The approximate weight of the external tank with instrumentation is 190 pounds. Safety factors of three (3) on yield and five (5) on ultimate have been observed in the design and construction of the tank.

The 333-inch full-scale diameter tank is built up out of five principal shell-like pieces that conform to the outer mold line of the tank including the spray on foam insulation. These pieces are a biconic forward tip which includes the entire tangent ogive (and is actually made up of two non-separable pieces because of a late lines change), a cylindrical mid-body, a short cylindrical aft body, and an aft cap. Slipped around the back of the aft body to fair into the cap is a ring designated a recontouring block, and an .030-inch shim is placed beneath the cap. These last two items are also the result of a late lines change. There are two holes aft and one hole forward on each side which are spotfaced inside and out to accept the SRB ring mounting studs and screws.

Slipped into the front of the nose of the tank is a biconic vent valve housing with an integral 10-degree half-angle conical yaw probe at the front. This yaw probe (The Ascent Air Data System or AADS) is instrumented to scale with two .010-inch OD hypodermic tubing taps at the scale location, .075-inch aft of the tip of the spike (taps 1901 and 1902).

The orbiter/ET attach hardware is scaled to as great a degree as possible and is load bearing. The orbiter/ET front attach was originally fabricated from a single piece of 17-4 stainless steel with two end plates, but prior to testing was modified to prevent orbiter rolling moment from being transmitted to the structure by use of a pin joint at the orbiter.

The lower end plate fits into a milled recess in the ET mid-body; the upper one fitting into an analogous recess in the orbiter, and fastened to the orbiter balance beam.

The aft load is carried through the vertical runs of the LO₂ and LH₂ feed lines, which are bushed, hollow bolts securing the ET to the orbiter balance block. The simulated aft ET/SRB attach hardware does not carry load.

Detailed external tank protuberances are provided. The pressure and feed lines are as previously used on model 47-T on the 331-inch tank, the ellipsoid fairings and cable trays are new construction.

Scanivalve and balance cables and pressures are routed into the tank from the orbiter through the hollow rear attach bolts. These and the cables from the tank Scanivalves are led out to the SRB's just behind the SRB front attach. The entire tank and its protrusions are pressure instrumented.

The two aluminum SRB's are reworked from a previous usage with the principal alterations being to the protuberances, the number of pressure taps (added to reflect the requests of the customer), and the mode of attaching the SRB to the ET. The SRB to ET attachments were modified to bear the expected loads and to carry the electrical leads through from the tank.

The SRB's are fabricated of 2024-T4 aluminum alloy to reduce weight.

The weight of the right hand SRB is approximately 40 pounds and the weight of the thinner, left hand SRB with the Scanivalves is approximately 21 pounds. Safety factors of three (3) for yield and five (5) for ultimate have been observed in this design.

Both SRB's are built around a 2.00-inch I.D. x 3.38-inch O.D. aluminum sleeve. This sleeve is pinned to the eccentric adapter and to the body of the SRB with pull pins on each side. The SRB itself consists of four main parts, a nose cone, a forebody, an aft attach ring and an aft body and nozzle assembly.

The SRB's are built up around the forebody with all instrumentation installed and are then slipped into the mounting holes in the tank. The aft body, spacer skirt, nozzle and thermal protecting shield of 2024 aluminum alloy are assembled as a unit on the forebody, sandwiching the aft attach ring between them. This ring is carved of a single piece of stock with integral mounting study that simulate the aft attach struts.

A 7/16 AHCS passes through the simulated SRB/ET front attach to secure the front of the SRB to the ET. The nose cone slips over the forebody of the SRB after the booster is secured to the external tank.

Nozzle actuator struts are simulated on each of the SRB aft skirts. The SRB aft separation thrusters and skirt stiffeners are also attached to

the skirt. The cable tunnel is simulated on both SRB's. The SRB stiffener rings are split to fit over the skirt and snap into a locating groove.

The left hand SRB is instrumented with pressure taps and a multiple Scanivalve unit. To provide access to the valves, a cover is fit to the LH forebody. All reference pressures, and instrumentation leads from the SRB are run internal to the LH fork of the sting.

The following nomenclature, illustrated in Figures 2b through 2d, was used to designate the model components:

Symbol	Description
B ₆₂	-140 A/B Body
C9	-140 A/B Canopy
E ₆₄	OV 102 Elevon
W ₁₃₁	OV 102 Wing
M ₁₆	Short OMS pods, -140 C w/nozzles
N ₂₈	OMS Nozzles
N ₁₁₂	SSME nozzles, OV102 complete
R ₅	146 A Rudder
v ₈	146 A Vertical Tail
FD ₃	Flipper Doors
$\mathbf{F}_{\mathbf{Q}}$	Body Flap

Symbol	Description
A configuration	code has not been assigned for the SILTS pod.
T39	External Tank complete 330-inch O.D. with protuberances
s ₂₇	Solid Rocket Booster complete 146-inch O.D. with protuberances

TEST FACILITY DESCRIPTION

The AEDC PWT 16-Ft. Transonic Tunnel (Propulsion Wind Tunnel, Transonic 16T) is a continuous-flow closed-circuit tunnel capable of operation within a Mach number range of 0.20 to 1.60. The tunnel can be operated within a stagnation pressure range of 120 to 4000 psfa depending upon the Mach number. The stagnation temperature can be varied from an average minimum of about 80 to a maximum of 160° F as a function of cooling water temperature. Using a special cooling system of mineral spirits, liquid nitrogen, and liquid air, the stagnation temperature range can be varied from +30 to -30°F. Supersonic velocities are obtained by use of flexible-wall, Laval type nozzles.

The test section is 16-ft. square (in cross section) and 40-ft. long. The entire test section and supporting structure is constructed as a separate unit, called the test section cart, and is removable from the tunnel circuit. The test section carts may be moved to the model installation building where the test article and associated equipment are installed.

Two 40-ft. long test section carts are available for testing throughout the design temperature range. These carts are each 20-ft. long and are used in pairs to form the 40-ft. long test section. Each cart may be used in either the forward or aft position in the test section.

TEST FACILITY DESCRIPTION (Continued)

The test section is completely enclosed in a plenum chamber which can be evacuated, allowing part of the tunnel main flow to be removed through the test section perforated walls, thereby unchoking the test section at near sonic speeds and alleviating wall interference effects.

The 16T standard sting support system was used to support and position the 0.03-scale model in the test section during the first test entry. The model was supported by a dual sting arrangement consisting of two, 2.0-in. diam. stings exiting from the bases of the left and right hand solid rocket boosters (SRB). These stings were then attached by adapters to 4.16-in. diam. parallel stings which were mounted into the sting support system. This support arrangement allowed the base of the orbiter to be essentially free from any support system interference.

The sting support system utilizes computer control to position the model at angles of attack and sideslip by means of combinations of pitch and roll angles. This model support system is advantageous in that the model can be maintained at, or close to, the tunnel centerline where flow angularity is a minimum. It has the disadvantage, however, of relatively slow pitch and roll rates (0.17 deg/sec and 1.25 deg/sec, respectively) that proved to be too slow to meet the data acquisition requirements in the time available. A sketch showing the location of the 0.03-scale model in the test section is presented in Fig. 10a and a photograph showing this installation is presented in Fig. 11a.

TEST FACILITY DESCRIPTION (Concluded)

The Hi-Pitch model support system was utilized for the subsequent test reentry. This support system has the capability of pitch rates up to 8 deg/sec and roll rates exceeding 20 deg/sec. For these test entries, a pitch rate of approximately 1 deg/sec and a roll rate of 20 deg/sec was selected. Sketches and photographs showing the 0.03-scale model supported on the Hi-Pitch system are shown in Figs. 10b and 11b.

The Hi-Pitch support system was mounted into a dummy roll mechanism of the standard sting support system and utilized the vertical traverse feature of the latter system to maintain the model as close to tunnel centerline as possible within the physical constants of ±36 in. vertical traverse of the standard sting support system. The resulting position for the orbiter was approximately on centerline at angles of attack of 0° or greater and 2 feet below tunnel centerline at a sting pitch angle of -10 deg. Model angles of attack and sideslip were established by computer control utilizing the hydraulic motors of the Hi-Pitch system to position the sting at appropriate pitch and roll angles.

TEST PROCEDURE AND INSTRUMENTATION

The model was instrumented so that pressure and force data could be obtained simultaneously, except on the vertical tail where both pressure instrumented and force (strain gauge) instrumented vertical tails were used.

The model was heavily instrumented to measure surface pressures. A total of 1586 pressures were measured by thirty-eight 48-port pneumatic commutators (Scanivalves $^{\bigcirc R}$) located in the model components as shown in Fig. 3. The location of the 1586 pressures are shown in Figs. 4 through 9 and are categorized as follows:

Major Model Component	Model Component	No. of Orifices
Orbiter	Fuselage	206
	Flap	40
	Base	24
	Vertical Stabilizer	75
↓	Wing	283
	Total	628
External Tank	Body	424
	Base	74
	Protuberances	232
\downarrow	AADS	2
	Total	732
Solid Rocket Boosters	Body	175
1	Base	10
Ţ	Protuberances	41
·	. Total	226

Not all pressures were measured during every run. The Scanivalves $^{\bigcirc{\mathbb{R}}}$ were tubed to allow for abbreviated scans in the interest of reducing test

TEST PROCEDURE AND INSTRUMENTATION (Continued)

time. The second entry tubing scheme differed from the first entry to allow for even shorter scan where only base pressures were measured. In general forebody pressures were not measured after the first complete Mach number sweep as those pressures were not affected by elevon deflection changes.

In addition to the model pressures, forces and moments were measured by strain gauge balances as follows:

Balance Location	Type	Model Forces & Moments Measured or Calculated
Orbiter	6-component	Orbiter normal force, side force, axial force, pitching-moment, rolling moment, yawing moment
Wing	3-component	Wing normal force, bending moment and torsional moment
Vertical Stabilizer	6-component	Vertical stabilizer normal force, side force, axial force, pitching moment, bending moment, and torsional moment
Inboard Elevon	1-component	Inboard elevon hinge moment
Outboard Elevon	1-component	Outboard elevon hinge moment
Dual Stings	4-component (each)	Launch vehicle normal force, side force, and pitching moment (used to calculate sting deflections)

The orbiter was mounted on the Task MK XXII 1.5-inch diameter balance during the first entry. This balance proved to be too flexible resulting in excessive deflections of the orbiter relative to the ET and SRB's

TEST PROCEDURE AND INSTRUMENTATION (Continued)

and fouling between the metric and non-metric parts. On September 14 this balance was purposely "caged" to reduce the deflections. Quantitative determination of the effectiveness of the caging was performed and deflections were satisfactory. None of the data obtained from this balance is considered reliable. The model was modified for the second entry and mounted on the Task MK XXII 2.5-inch diameter balance. This larger, stiffer balance reduced the deflections approximately 50% and eliminated the fouling problems.

An AEDC supplied angular position indicator (dangleometer) was mounted in the external tank, and was used only as a check at 0° roll angles during the test. Due to the erratic nature of the data, particularly at roll angles other than 0° , it was eliminated from the data printout.

The pressure transducers were calibrated prior to the test and were again calibrated after the model was installed in the tunnel using the "reference" and "calibrate" ports on the Scanivalves in accordance with normal AEDC/PWT procedures.

After installation all pressures were either leak checked using a handheld vacuum pump or continuity checked with compressed air when the orifice was located in a position where it could not be leak checked. This checking continued throughout the test whenever there was any evidence of a problem and after model changes to check all pressures which had been disconnected during the change.

TEST PROCEDURE AND INSTRUMENTATION (Concluded)

The 2 1/2-inch MK XXII balance, the wing balance, the vertical tail balance and the elevon beams were calibrated in the AEDC calibration laboratory prior to the test. The elevon hinge moment gauges were calibrated in the tunnel after the model was installed, and were check calibrated after each change in elevon angle. All balances were check-loaded after the model was installed in the tunnel.

After installation in the model, the dangleometer was calibrated over the angle-of-attack range required for the test.

The general test procedure was as follows: After starting the tunnel, the desired test conditions for a particular Mach number (the lowest required for the subject configuration) were established as given in Table I. Data were obtained during a pause at each required angle-of-attack and sideslip. After data were obtained for the required angle matrix, the test conditions were changed to the next higher Mach number and the process was repeated. After all data on a particular configuration had been obtained, the tunnel was shut down for a model change to the next scheduled elevon setting. Periodically, the AADS probe was rotated in 90-degree increments so that data were obtained on the AADS pressure taps in four different positions. The change from the "pressure" to the "force" vertical tail was made during the non-running shift to provide sufficient time to check out the balance. The SILTS pod was also removed during a non-running shift to minimize model change time during the running shift.

DATA REDUCTION

Standard AEDC methods for computing tunnel parameters, balance forces and moments, and model attitudes were used. Pressure coefficients were calculated for all model pressures. Force and moment coefficients (body axis system only) were computed for each balance using the axis system defined in Figure 1a. Orbiter force and moment data were adjusted to account for the difference between measured base pressure and freestream pressure. Elevon hinge moments, and wing and vertical tail forces and moments were calculated in coefficient form about reference locations specified for each component.

The moment reference locations, in full-scale dimensions, are as follows:

Total vehicle

(Used for orbiter data): X_T 976, Y_T0, Z_T 400

Right wing: X₀ 1307, Y₀ 105

Right elevons: Hingeline at X_0 1387

Vertical tail: X₀ 1414.3, Z₀ 503

The attitude of the external tank/SRB's was calculated from the sector reading and the output of the strain gauges on the forked sting. Balance deflections were accounted for in determining the attitude of the orbiter. The deflection of the elevons and the vertical tail due to applied loads were also calculated. The deflection of the wing under load was found to be insignificant and therefore was not accounted for in data reduction.

Pressure coefficients were computed as follows:

$$C_{p_i} = (P_i - P_o)/q$$

where "i" represents the model orifice number.

Standard six component body axis force coefficients were computed for the balance mounted orbiter. The reference area used was the orbiter wing area, and the reference length for moment coefficients was the orbiter reference length. Moments were computed at the integrated vehicle reference center which is at the orbiter nose on the tank centerline. This is located at $X_T = 976$, $Y_T = 0$, $Z_T = 400$ in tank coordinates, and $X_O = 235$, $Y_O = 0$, $Z_O = 63.5$ in orbiter coordinates. The balance transfer dimensions are depicted in Figures 1b through 1d.

The normal force, axial force, and pitching moment coefficients for the torbiter were adjusted for base pressure as follows:

$$C_{N_B} = \frac{-1}{S_w} \tan 14.75^{\circ} \sum_{301}^{324} C_{p_i} A_i + \frac{-1}{S_w} \sum_{401}^{440} C_{p_i} A_i$$

$$e_{A_B} = \frac{-1}{S_w} \sum_{301}^{324} C_{p_i A_i}$$

$$C_{m_{B}} = \frac{-1}{S_{w} c_{b}} \left[-X_{1} \tan 14.75^{\circ} \sum_{301}^{324} C_{p_{i}} A_{i} - X_{2} \sum_{401}^{440} C_{p_{i}} A_{i} + Z_{1} \sum_{301}^{324} C_{p_{i}} A_{i} \right]$$

where x_1 , x_2 and z_1 are the distances to the centroid of the area from the moment reference center.

The resulting coefficients are applied as follows to obtain the forebody coefficients:

$$C_{A_f} = C_{A_u} - C_{A_B}$$

$$C_{N_f} = C_{N_u} - C_{N_B}$$

$$C_{m_f} = C_{m_u} - C_{m_B}$$

The model component loads were reduced to force and moment coefficients in the following manner:

For wing bending and torsion:

$$C_{N_{W}} = N_{W} / [(q)(S_{W})]$$

$$C_{B_{W}} = B_{W} / [(q)(S_{W})(b_{W})]$$

$$C_{T_{W}} = T_{W} / [(q)(S_{W})(\bar{c})]$$

For vertical tail bending and torsion:

$$C_{S_{V}} = N_{Vt} / [(q)(S_{Vt})]$$
 $C_{B_{V}} = B_{Vt} / [(q)(S_{Vt})(C_{Vt})]$
 $C_{n_{V}} = T_{Vt} / [(q)(S_{Vt})(C_{Vt})]$

(Data from the vertical tail pitching moment gauge were not reduced.)

For elevon hinge moments:

$$C_{h_{e_i}} = H_{e_i} / [(q)(S_e)(C_e)]$$

$$C_{h_{e_o}} = H_{e_o} / [(q)(S_e)(C_e)]$$

The flow angularity corrections for alpha and beta were revised after completion of this test. Force data presented in this report are the second entry data received by DMS on April 17, 1980 with the final flow angularity corrected alpha and beta. Elevon deflection angles were also corrected for loads. (See References 7 and 8.) The data are tabulated in the Appendix and carry the two letter test code of 8M. This designates the DMS special request under which the corrections were performed and documented. These data may also be found in plotted form in the IA183 test documentation (Reference 9). The angles of attack and sideslip of the pressure data presented in Volumes 2 and 3 of this report have not been corrected for flow angularity and may differ from the force data presented herein.

A schedule of completed runs is given in Table II which is the Data Set/ Run Number Collation Summary for the test.

Reference dimensions and constants used were:

CVMPOT	VAL			
SYMBOL	MODEL SCALE	FULL SCALE	DESCRIPTION	
A 301	- 0 -		Orbiter base area for pressure tap	301
A ₃₀₂	0.022146 ft. ²			302
A303	0.122387			303
A 304	0.005970			304
A 305	0.004909			305
A 306	0.009287			306
A307	0.007960			307
A ₃₀₈	0.010613			308
A309	0.022554			309
A ₃₁₀	0.003980			310
A ₃₁₁	0.023217			311
A ₃₁₂	0.016584			312
A313	0.001327			313
A ₃₁₄	0.011940		·	314
A ₃₁₅	0.013798			315
A ₃₁₆	0.007297			316
A317	0.012603			317
A318	0.017247			318
A319	0.021758		1	319

	VALUE			
SYMBOL	MODEL SCALE	FULL SCALE	DESCRIPTION	
A320	0.015920		Orbiter base area for pressure tap	320
A321	0.017247			321
A ₃₂₂	0.014328			322
A ₃₂₃	0.006103			323
A ₃₂₄	0.026003		Y	324
A ₄₀₁	- 0 -		Body flap base area for pressure tap	401
A402	- 0 -			402
A403	- 0 -			403
A404	- 0 -			404
A405	0.01151 ft. ²			405
A406	0.010267 ft. ²	1		406
A407	0.0089838 ft. ²			407
A 408	0.0077004 ft. ²			408
A409	- 0 -			409
A410	- 0 -			410
A ₄₁₁	- 0 -			411
A412	- 0 -			412
A413	0.012834 ft. ²			413
Aulh	0.012834 ft. ²			414
A415	0.012834 ft. ²		†	415

	VALUE	E		
SYMBOL	MODEL SCALE	FULL SCALE	DESCRIPTION	
A416	0.012834 ft. ²		Body flap base area	
			for pressure tap	416
A417	- 0 -			417
A418	- 0 -			418
A419	- 0 -			419
¥1450	- 0 -			420
A421	- 0 -			421
A422	- 0 -			422
A423	- 0 -			423
A424	- 0 -			424
A425	- 0 -			425
A426	- 0 ~			426
A427	- 0 -			427
A428	- 0 -			428
A429	- 0 -			429
A430	- 0 -			4 30
A431	- 0 -			431
A ₄₃₂	- 0 -			432
A433	- 0 -			433
A434	- 0 -			434
A435	- 0 -			435
A436	- 0 -			436

	VALUI	E		
SYMBOL	MODEL SCALE	FULL SCALE	DESCRIPTION	
A437	.011551 ft. ²		Body flap base area for pressure tap 43	7
A438	.010267 ft. ²		438	3
A439	.0089838 ft. ²		439	9
A440	.0077004 ft. ²		↓ • • • • • • • • • • • • • • • • • • •	כ
ъ	38.709 in.	1290.3 in.	Orbiter reference length	n
pA	28.101 in.	936.7 in.	Wing bending reference length	
ē	14.244 in.	474.8 in.	Mean serodynamic chord	
C _e	2.721 in.	90.7 in.	Elevon reference chord	length
Cyt	5.994 in.	199.8 in.	Vertical tail reference length	chord
Sw	2.421 ft. ²	2690. n. ²	Wing reference area	
s _{vt}	0.3719 ft. ²	413.25 n. ²	Vertical tail reference	area
x ₁	37.890 in.		Base pressure transfer distance	
x 2	39.890 in.		Base pressure transfer distance	
X _T	- 25.570 in.	-852.33 in.	Longitudinal transfer di from orbiter balance rei point to integrated vehi MRC	ference
XTV	2.341 in.	78.03 in.	Longitudinal transfer di from vertical tail balar reference center to vert tail MRC	ace
zı	9.795 in.	-326.5 in.	Base pressure transfer distance	

DATA REDUCTION (Concluded)

	V AL i	JE	
SYMBOL	MODEL SCALE	FULL SCALE	DESCRIPTION
$\mathbf{z_T}$	-9.795 in.	-326.5 in.	Vertical transfer distance from orbiter balance center- line to integrated vehicle MRC
Z _{IV}	0.632 in.	21.07 in.	Vertical transfer distance from vertical tail balance centerline to vertical tail MRC
Se	0.189 ft. ²	210.0 ft. ²	Elevon reference area.

UNCERTAINTY OF MEASUREMENTS

The uncertainty levels quoted below are from the facility (Reference 5). These numbers represent a band containing 95% of the data and are derived from multiple calibrations of the instruments and from the repeatability and uniformity of the test section flow during tunnel calibration.

Balance	H _{.co}	α/β	ACNF	ΔCY	ACAF	∆ CLMF	ACBL	<u> </u>
Orbite	0.60	4/-8	0.0078	0.0038	0.0018	0.0052	0.0005	0.0025
. 1	0.90	0/-8	0.0075	0.0039	0.0018	0.0051		0.0026
	0.90	4/-4	0.0056	0.0028		0.0038	0.0002	0.0019
	1.25	0/-4	0.0056	0.0028	-	0.0037		0.0019
		4/-4	0.0047	0.0023			0.0002	0.00i6
•	1.20	0/-4	0.0047		0.0013		0.0002	
.]		4/-4	0.0045		0.0011		0.0002	
†	+	0/-4	0.0045	0.0022	0.0011	0.0030	0.0002	0.0015
	Balance	M _∞	<u>α/β</u> C1	<u> </u>	CBW	CTW		
					. •		•	
•	Wing:	0.60			0.0004	0.0017		
		0.50			0.0004	0.0017		
•		0.90			0.0003	0.0013		
		1.25			0.0003	0.0013		
*					0.0002	0.0011		
	j	1.40	-		0.0002	0.0011		•
	1	1				0.0011		•
	Y	1.						
Balance	<u>Μ</u> α/β	CZV	CSV	CAV	CHV	CBV	CTV	
Vertical	0.60 4/-	8 0.00	91 0.0101	0.0109	0.0050	0.0037	0.0047	
Tail	ļ 0/-	_	91 0.0101	0.0109	0.0050	0.0039	0.0047	
	0.90 4/-	4 0.00	68 0.0072	0.0081	0.0037		0.0035	
1	1 0/-		68 0.0073	0.0081	0.0037	0.0025		
	1.25 4/-		57 0.0061	0.0068			0.0029	
-	. } 0/-		57 0.0061	0.0068	0.0031	0.0021	0.0029	
1	1.40 4/-	4 0.00	55 0.0059	0.0066	0.0030	0.0020	0.0028	

0.0055 0.0059 0.0066 0.0030 0.0020 0.0028

UNCERTAINTY OF MEASUREMENTS (Continued)

Balance	$\frac{M_{\infty}}{}$	$\frac{\alpha/\beta}{}$	CHEI	CHEO
Inboard	0.60	4/-8	0.0040	0.0031
& Out-	+	0/-8	0.0040	0.0031
board	0.90	4/-4	0.0029	0.0023
Elevons		0/-4	0.0029	0.0023
ĺ	1.25	4/-4	0.0025	0.0019
	+	0/-4	0.0025	0.0019
	1.40	4/-4	0.0024	0.0019
ļ	+	0/-4	0.0024	0.0019

The uncertainties in model angle of attack and sideslip resulting from uncertainties in sting pitch, sting roll, and sting/balance deflections were estimated to be ± 0.10 deg. The uncertainty in the determination of flow angularity correction was estimated to be ± 0.10 deg. In combined form, the final uncertainties in model angle of attack and sideslip are estimated to be ± 0.14 deg.

Pressure coefficient uncertainties are estimated to be as follows for test conditions where the Scanivalve® calculations indicated no malfunctions.

	СР	СР	CP	CP
M _∞	-1.0	-0.5	0.5	1.0
0.60 0.90 1.25 1.40	±0.0220 ±0.0144 	±0.0199 ±0.0137 ±0.0110 ±0.0105	±0.0178 ±0.0130 ±0.0109 ±0.0105	±0.0182 ±0.0132 ±0.0110 ±0.0106

REFERENCES

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- 2. STS-79-0016, "Pretest Information for Test IA184 of the 0.03-Scale Pressure Loads Model 47-OTS of the Space Shuttle Integrated Vehicle in the 9 x 7-Foot Supersonic Test Section of the Unitary Plan Wind Tunnel at Ames Research Center," dated March 5, 1979.
- 3. SD77-SH-0227, "Pretest Information for Test IA105B of the 0.03-Scale Pressure Loads Model 47-OTS of the Space Shuttle Integrated Vehicle in the 9-Foot by 7-Foot Supersonic Test Section of the Unitary Plan Wind Tunnel at NASA/Ames Research Center," dated October 12, 1977.
- 4. "Research Facilities Summary, Volume II Wind Tunnels: Subsonic, Transonic, Supersonic," NASA/Ames Research Center, dated December 1965.
- 5. AEDC-DR-78-25, "Documentation of Wind Tunnel Tests of the NASA Space Shuttle Launch Vehicle Models", dated 16 March 1978.
- 6. AEDC-TMR-80-G21, "Six Tests of the NASA Space Shuttle Launch Vehicle in the AEDC 16-Ft. Transonic Wind Tunnel and the Corrections Applied to the Test Data", dated July 1980.
- 7. ARO, Inc. Letter of April 9, 1980 to D. E. Poucher from J. A. Black, subject, "Recomputed Space Shuttle Data from NASA/Rockwell Tests IA-105A, IA-156A, IA-105AR, IA-182, IA-183 (Project P43T-09)."
- 8. Rockwell International IL No. SAS/AERO/78-014, "Correction Requirements for IA105/156 Force and Moment Data," (April 25, 1978).
- 9. NASA-CR 160,488, DMS-DR 2444, "Results of Tests Using a 0.02-Scale Model (89-OTS) of the Space Shuttle Integrated Vehicle in the AEDC 16-foot Transonic Propulsion Wind Tunnel (IA183).
- 10. Rockwell International IL No. SAS/AERO/78-024," IA105A Second Entry Pressure Data Corrections," (March 24, 1978).

TABLE I

TEST : IA 105	A		DATE:
	TEST CON	NDITIONS	
		1	
MACH NUMBER	REYNOLDS NUMBER (per unit length)	DYNAMIC PRESSURE (pounds/sq. 114)	STAGNATION TEMPERATURE (degrees Fahrenheit)
0.6	40×106	442	
0.8		550	
0.9		698	
0.95		723	
1.05	· .	763	
1.10		785	
1.15	<u> </u>	804	
1.25	3.5 x 106	728	
1.40	3.5 × 10 6	752	
1.55	3.2 × 106	703	
· · · · · · · · · · · · · · · · · · ·			+
		· ·	
BALANCE UTILIZED: _	see table I		
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TABLE II (Continued)

AEDC 16T-470

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AEDC 16T-470 TEST: IA105 A (1stenty)

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TABLE II (Continued)

AEDC 16T - 470

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AEDC 16T - 470

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TEST: IAIOSA (201 ENTY) AEDC 16T-470

DATE:

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65		8		5	3.5	09.0	1818		1819		1820		1821		1822	1 5
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R		エ				01.10	1846		1847		1848		1849			
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TABLE II (Continued)

AEDC 16T- 470

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	76		三				0.80		1698		1699	18	Q	<u>Q</u>	1702		
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TABLE II (Continued)	
AEDC 16T-470	(TEXT: TAINS A (2.15.tm.)

TEST: IAIOSA	AIOSA (ZMEntry)	-)	DATA	S	-/RUN !	ET/RUN NUMBER COLLATION SUMMARY	COLL	ATION	SUMM	ARY		DATE	-	Feb	1978	8	
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N N	R6				1	1.15								1922			т
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TABLE II (Continued)

Sweep Schedules:

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\beta = -6,0,6
      \beta = -4, 2, 0, 2, 4

\beta = -4, 0, 4
A)
                                               G)
                                                    \beta = -6, -4, 0, 4, 6
B)
                                               H)
                                                    \beta = -8, -4, 0, 4, 8
C) \alpha = -8, -4, 0, 4, 8
                                               J)
D) \alpha = -8, -4, 0, 4
                                              K)
                                                     \phi = 0, \pm 30, \pm 60, \pm 90, \pm 100
E) \alpha = -8, -4, 0, 4, 6
                                              L)
                                                     \phi = 0, \pm 90
F) \alpha = 0, 4, 6
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Pressure Data 4th Character ID	Description
В	Orbiter Fuselage
· E	Orbiter Base
F	Body Flap - lower surface
G	Body Flap - upper surface
J	Miscellaneous
L	Wing - lower surface
M	ET - protuberances
N	SRB - protuberances
0 (numeric)	Orbiter force data (see balow)
S	SRB surface
T	ET surface
. U	Wing - upper surface
· v	Vertical Tail

Force Data 1st Character ID	lst Ind. Var.	2nd Ind. Var.	Coefficients
R	ALPHAO	BETAO	CN CNF CA CAF CLM CLMF CY CYN CBL
S	ALPHAO	BETAO	CNW CTW CBW CHEI CHEO IB-ELV OB-ELV ALPHAI PHII MACH
T	ALPHAO	BETAO	CAVU CAV CSV CZV CMV CTV CBV ALPHAT BETAT ALPHAS
U	ALPHAO	BETAO	MACH P PT Q(PSF) TT RN/L AFA BFA
v	ALPHAO	BETAO	ALFAOU BETAOU ALFETU BETETU ALFASU BETASU DEINR DEONR
W	ALPHAO	BETAO	CNB CAB CLMB CABVT XCPV ZCPV CNSTNG

TABLE II (Concluded)

R dataset pages 1-113 S dataset pages 114-225 T dataset pages 227-339 U dataset pages 340-452 V dataset pages 453-555 W dataset pages 556-678

First Entry (Volume II) Pressure Data

Pressure Data 4th Character ID	Description	Print Normal	Microfiche
4th Character 10	Description	Page No.	Page No.
В	Orbiter Fuselage	1-2486	1-40
E	Orbiter Base	10,091-10,733	162-175
F	Body Flap - lower surface	10,734-11,291	175-181
G	Body Flap - upper surface	11,292-11,849	181-189
J	Miscellaneous	11,850-12,311	190-197
L	Wing - lower surface	2487-6309	40-101
M	ET - protuberances	12,312-15,997	197-255
N	SRB - protuberances	15,998-16,834	255-269
S	SRB surface	16,835-18,443	269-294
T	ET surface	18,444-21,623	294-345
Ü	Wing - upper surface	6310-9761	101-156
V	Vertical Tail	9762-10,090	156-161

Second Entry (Volume III) Pressure Data

Pressure Data		Print Normal	Microfiche
4th Character ID	Description	Page No.	Page No.
В	Orbiter Fuselage	1-203	1-4
E	Orbiter Base	1937-2646	31-43
F	Body Flap - lower surface	2647-3243	43-52
G	Body Flap - upper surface	3244-3840	52-62
J	Miscellaneous	3841-3953	62-63
L	Wing - lower surface	204-877	4-14
N	SRB - protuberances	3954-4150	63-66
\$	SRB surface	4151-5187	66-83
T	ET surface	5188-6475	83-103
U	Wing - upper surface	878-1936	15-31

TABLE III. ELEVON DEFLECTION ANGLES

INBOARD	ELEVON ANGLES	, DEGREES
NOMINAL	LEFT HAND MEASURED	RICHT HAND MEASURED
12	12.45	12.683
10	10.58	10,250
8	8.32	8.533
4	4.45	4.58
0	0	0

OUTBOARD	ELEVOR ARGIE	s, degrees
HOMINAL	LEFT HAND MEASUPED	RIGHT HAND MEASURED
+2	2.23	2.42
0	0	0
-2	-1.78	-1.833
- 5	-4.98	-4.98
-7	-6.88	-6.90

Children Barrer (Market Bereits State Barrer) and separate in the control of the co

TABLE IV. BALANCES UTILIZED

ORBITER BALANCE - 1ST ENTRY

Task 1.5" MK XXII

COMP	RATED LOAD
N ₁	2000 lbs
N2	2000 1bs
A	600 lbs
Y 1	1000 1bs
Y 2	1000 1bs
l _	1600 in-1bs

ORBITER BALANCE - 2ND ENTRY

Task 2.5" MK XXII

COMP	RATED LOAD
N ₁	2500 lbs
N2	2500 1 bs
A	800 lbs
Y1	1000 1bs
Y 2	1000 lbs
L	4000 in-1bs

VERTICAL TAIL BALANCE

Lockheed 1" 10033

COMP	RATED LOAD
Normal	700 lbs
Side	500 lbs
Axial	125 lbs
Roll	·1200 in-1bs

TABLE IV. BALANCES UTILIZED (Concluded)

WING LOAD INDICATOR

KATED	LOAD
378	1bs
1850	in-lbs
938	in-lbs
	1850

ELEVON HINGE MOMENTS

COMP	RATED	LUAD
Inboard	110	in-lbs
Outboard	110	in-lbs

GAGED STINGS

2" AEDC Stings - 4 Components each

Used for sting deflection determination only - rated loads unknown.

TABLE V

BAD PRESSURE DATA LIST FIRST ENTRY

COMPONENT	DATA SET IDENTIFIE	<u>R</u> <u>B</u>	<u>a</u>	TAP NUMBER
ORBITER FUSELAGE	R4BB28	-8 -6 -8 -8	4 -8 -4,-8,(97→104 97→104 0 98 97
	040000	-6 -6 -4 0	-4 0,4,8 ALL ALL	98 97,98 97,98 96,97,98
	R4BB29	4 4	-8 4	103,104,106+111 108+111
	R4BB30	-6 -4	-4 4	97→104 98→102
	R4BB32	-4,4,6 -4 0	-8 4 ALL	97→104 97→104
	R4BB36	6	-8	46,56,95,96,97,99→102 141
	R4BB57 R4BB58	6 -6 0	ALL -8,0 -8	112 33+40 33+40
	R5BB59 R4BB60	6 6 0 4	-4 4 4	33+40 33+40 33+40 33+40
	R4BB98) + R4BBE2)	ALL	ALL	192
	R4BBD3	ALL	ALL	184
ORBITER BASE	R4BE28)	ALL	ALL	311,312
	R4BE53) R4BE68)		7124	311,312
	R4BEE3	ALL	ALL	301,302,308
BODY FLAP - LOWER SURFACE	R4BF28)	ALL	ALL	420
	R4BFE3) R4BF58	-6 0 6	-8,0 -8 4	428,433+436 428,433+436 428,433+436

COMPONENT	IDENTIFIER	<u>B</u>	<u>a</u>	TAP NUMBER
BODY FLAP - LOWER SURFACE (Contd)	R4BF59 R4BF60	6 -4 0 0	4 -4,0 -8,4 4	428,433+436 428 428 433+436
	R4BF61 R4BF64	-6,-4 -8	0. -8 -8	428,433→436 417 435
BÓDY FLÁP - UPPER SURFACE	R4BG58	-6 0	-8,0 -8	429+432, 437+440
	R4BG59	6 -6	-4 4	429
	R4BG60	6 -4	4 -4,0	429+432, 437→440 429
		0 0 4	-8 4 0	429 429→432, 437→440 429→432, 437→440
WING - LOWER SURFACE	R4BL28) +R4BLE3 }	ALL	ALL	618,619
	R4BL28	ALL -8 -8 -6	ALL 4 8 -8	900 103,104,786,802→818,833→847 809,810,818,833→847
		4,0,4	ALL	103,104,809→816,818,833→847 685
	R4BL29	ALL 4	ALL -8	900 809+816,818,834+844
	-6,-4 R4BL30	4,0,4 ALL	ALL ALL	685 900
		-6 -4	-4 4	103,104,809+816,818,834+844 810+816,844
	-6	4,4,6	-8	103,104
	R4BL31	4,6 ALL	-8 ALL	809 - 816,818,833-844 900
	R4BL32	-4	4	103,104,809-816,818,833-844
	R4BL33	ALL O	ALL -4	872 103,104,809+816,818,833+844
		4	4	809 - 816,818,833 -8 44
	R4BL34	6 -6 -4	0 -4 0,4	812-816,833 103,104,809-816,818,833-844

COMPONENT	IDENTIFIER	<u>B</u>	<u>a</u>	TAP NUMBER
WING - LOWER SURFACE	R4BL35	-6	0	103,104,809-816,818,833-844
(Contd)		-4	4	ii .
		0	-8	II
		0	0	п
		4	-8	II
		6	4	II .
	R4BL36	-6	-8,-4,0	
	D4D1 22	0,4	4	809-816,818,833-844
	R4BL37	-4	-8,-4	103,104,809-816,818,833-844
		. 4	4	103,104
		4 4	0,4	809-816,818,833-844
	R4BL38	-6	-8 -4	809,810,811,833 > 844 809 - 816,818,833 - 844
	KADESO	-0 -4	0	103,104,809-816,818,833-844
		0	4	809-816,818,833-844
		4	0,4	809+816,833+844
		6	-4	104,809-816,818,833-844
	R4BL39	-6	-8	103,104,809-816,818,833-844
		-6	-4,0	810-816
		-6	-4	818
		-6	0	818,834 → 844
		0	-4	103,104,818,834+844
		0	-4,0	809-816
		0	0,4	818 , 834 → 844
		0	4	810+816
		4	-4,4	809→816
		4	4	818,834-844
		4	-4	103,104,818,833+844
		6	-8	103,104
	DARI EQ	6	-8,0	809+816,818,833+844
	R4BL58 R4BL64	ALL ALL	ALL ALL	781 900
	R4BL66	ALL	ALL	872
	R4BL67	ALL	ALL	748,872,902
	R4BL68	ALL	ALL	748
		-6	-8,-4	872
		Ō	0,4	900
		4,6	ALL	900

COMPONENT	IDENTIFIER	<u> </u>	<u>a</u>	TAP NUMBER
EXTERNAL TANK -	R4BM32	ALL	ALL	1600→1650
PROTUBERANCES	R4BM75	-6	-4	ALL
·	R4BMA2	-6	-4,4	1767→1797
		-4,4	4	1767→1794
	R4BMA3	6	-4,0	1767→1786
	R4BMA4	6	4	1767→1786
	R4BMA7	6	-4	1767→1786
	R4BMB2	-6	-8	1767→1797
		-6	-4	1762→1798
		-6	4	1767→1798
		-4	-4	1767→1798
		-4	0,4	1762→1798
		4	-8	1762→1798
		4	-4	1763→1798
	R4BMB3	4	-8	1767→1797
	R4BMB4	-6	-4	1767→1797
		4	-4	1762→1798
		6	4	1767→1781
	R4BMB5	-6	-4	1767→1798
		0	-8	1767→1797
		6	0	1767+1797
	R4BMB6	6	0	1762+1798
	R4BMC1	0	4	1762+1798
	R4BMD3	-4,0,4	0	1745
SRB - PROTUBERANCES	R4BN53	-6	4	2346,2348,2351,2352,2301, 2359
•	R4BN57	-6	. 4	2360
		•	•	
SRB - SURFACE	R4BS39	-6	-8	2042,2043,2044,2046
		-6	ALL	2041
		-6	-4	2043,2044,2046
		-6	0	2042
		-4	ALL	2043
		-4	-4,4	2044
			-8,-4	2041,2042
		0	0,4	2042,2043,2044
		0,4	ALL	2041
		4	4	2043

COMPONENT	IDENTIFIER	<u>β</u>	<u>α</u>	TAP NUMBER
SRB - SURFACE (Contd)	R4BS39	4 6 6 -6	-4,0 -8,4 -8,0,4 ALL	2042,2044 2043,2044 2041,2042 2011,2024
EXTERNAL TANK - SURFACE	R4BT30	-6	-8,-4	1018+1020,1023+1025 1219+1221,1228+1230 1233+1235,1248+1250 1223,1224,1237+1240, 1252+1254
		-6	-8	1021,1022,1209,1213,1217, 1218,1222,1225,1227,1231, 1232,1236,1246,1247
		-6	-4	1022,1217,1218,1222,1225, 1227,1232,1236,1241,1243, 1251
		-4	-4	1230
		-4	-8	1021,1230,1246
	R4BT31	-6	-8	
	N,TO 131	-0	-0	1018+1024,1209,1210,1212, 1213,1217+1254
		-6	-4	1020,1227
		Ö	4	1018 + 1021, 1025, 1218, 1219, 1225, 1227, 1231 + 1233, 1236, 1237, 1243, 1246, 1247, 1252
	R4BT32	-6	-4	1020,1021,1023,1024,1231, 1245,1253
		-6	4	1022,1236→1238,1246,1252, 1253
		-4	4	1244
	R4BT39	-6	-8	1054,1071→1073,1074,1085→ 1087,1089,1091,1092,1380, 1387,1516→1518,1523→ 1525,1527→1529,1536
	•	-6	-4	1059,1076,1071,1387,1518, 1522,1523,1524,1527→1529, 1535,1536
		-6	4	1056→1059,1078,1080,1098, 1099,1366,1367,1371→1373, 1387→1390,1392→1398,1400→ 1402,1413→1415,1417→1420, 1422,1423,1554→1559,1560, 1562,1564,1568→1573

COMPONENT	IDENTIFIER	<u></u>	<u>α</u>	TAP NUMBER
EXTERNAL TANK -	R4BT39	-6	0	1425
SURFACE (Contd)		-4	Ö	1078→1082,1084,1504,
, ,				1551→1553,1555,1557,
				1560 → 1567,1574
		-4	-4	1062+1065,1067+1069,1091,
				1400+1425,150 1 +1529
		-4	-8	1088,1144,1353→1355,1404,
				1409,1411,1412,1422,1424,1425,
		_	_	1512,1514,1515,1526,1528,1529
		0	0	1064,1065,1142,1143,
				1387→1389,1400→1402,
				1404-1407,1409-1411,
				1413-1415,1417-1420,
				1422→1424,1501→1503, 1507→1509,1512→1514,
				1516→1519,1521→1523
		0	4	1062→1064,106 6 →1069,1078,
		J	•	1080→1085,1402,1403,
				1406→1412,1415,1416,
				1419→142 5 ,1504,1505,
	·			1508+1515,1518,1519,
		_		1522+1529,1560+1562,1564
		0	-8	1064,1066,1068,1070,1073,
				1075,1077,1078,1080→1084,
				1382,1395,1408,1407,1416,
				1417,1420,1421÷1425,1519,
				1520,1525+1529,1530+1534,
				1538,1541+1545,1546+1548, 1555+1559,1560+1567,
				1569+1573,1574
		0	-4	1074+1077,1088+1090,1524,
		_		1530+1534,1542,1543
		. 4	-8	1070+1073,1074,1075,1077,
				1079,1082+1087,1091,1367,
				1368,1373,1387,1392,
				1526+1529,1535+1545,
				1546→1573
		4	4	1063,1078,1081,1082,1147,
				1405-1407,1409,1414,1517,
·				1540,1552,1553,1554,1560,
				1561,1568,1570,1572,1573

COMPONENT	IDENTIFIER	β	<u>a</u>	TAP NUMBER
EXTERNAL TANK - SURFACE (Contd)	R4BT39	4	0	1062,1065+1069,1077,1079+ 1081,1084+1087,1088+1090, 1092,1093+1095,1144,1147+ 1149,1413+1425,1501+1510, 1512+1515,1530+1539,1542+ 1525,1546+1553,1556+1559,
		6	-8	1560+1567,1570+1573 1063+1066,1068,1069,1077+ 1080,1082,1083,1085,1087, 1088,1089,1091+1094,1143, 1402,1406+1409,1412,1413, 1414,1417,1421,1507,1509, 1512+1515,1516,1518,1521, 1523,1526+1529,1537,1539+ 1545,1551,1553+1559,1560, 1561,1567,1570+1573
		6	-4	1064,1417
		6	0	1062,1409,1410,1412,1420, 1526,1527
		6	4	1054+1059,1060+1101,1364+
	R4BT57	-6	4	1373,1374→1425,1501→1573 1102,1104,1107,1108,1114, 1116,1127,1141,1546,1547, 1556,1558,1559,1560,1561, 1566→1569
	R4BT63	0	-8	1040,1041
	R4BT99	±4,±6	-8	1182,1183
	R4BTA7	6	-4	1402→1405,1408→1411,1416, 1417,1419,1421→1424,1516→ 1520,1523→1527
	R4BTA9	-8	-4	1182,1183
		0	-8	1182,1183
		4	-4	1182,1183
	R4BTB6	6	0	1408,1409,1421,1422, 1516÷1527
	R4BTE3	6	-6	1184 + 1186, 1189, 1195, 1196, 1200, 1202, 1208, 1209, 1217, 1218, 1222, 1223, 1224, 1226, 1232, 1236 + 1242, 1247, 1251 + 1254, 1205, 1206

COMPONENT	IDENTIFIER	β	<u>α</u>	TAP NUMBER
WING - UPPER SURFACE	R4BU28	8 -8 -6	8 4 -8	818-833
	R4BU29	. 4		
	R4BU30	-6	-4	
		-4		
	R4BU32	4,6 -4	-8 4	
	R4BU33	0	-4	
		4	4	
-	DADUSA	6	0 -4	
•	R4BU34	-6 -4	4,0	
	R4BU35	-6	0	
		-4,6		
		0 4	-8,0 -8	
	R4BU36	-6		
		0,4	4	ţ
	R4BU37	-4		
	R4BU38	4 -6		
	1142000	-4	0,-8	
		0	4	
		4 6	-4,0,4 -4	
	R4BU39	-6		
		-4	-8,4	
		0 4	-4,0 -4,4	
		6	-8,0	818 + 833
	R4BU40	6	0,4	693
	R4BU41		ALL	693
	R4BU42		ALL	693
	R4BU30). → R4BU46)	ALL	ALL	861
	R4BU47	-6	-8	693
	R4BU47	ALL	ALL	861
	→ R4BU49 ∫ R4BU47	0	ALL	693
	R4BU48	ALL	ALL	693
	R4BU50	-8	ALL	693

COMPONENT	IDENTIFIER	β α	TAP NUMBER
WING - UPPER	SURFACE R4BU51	ALL ALL	693
(Contd)	R4BU54	ALL ALL	693,861
	R4BU55) →R4BU57)	ALL ALL	861
	R4BU62	-6,0 ALL	693
	R4BU62	ALL ALL	861
	R4BU63	ALL ALL	861
	R4BU65 l ,	ALL 'ALL	027 020
	→R4BU67 ∮	ALC ALL	827,828
	R4BU66	ALL ALL	861
	+R4BU71 €	nee nee	301
	R4BU64 } →R4BU69 }	ALL ALL	796
	R4BU72 }		
	→R4BU75 }	ALL ALL	796
•	R4BU74	A	
	→R4BU97 }	ALL ALL	861
	R4BU81	-6 -8,-4	796
		-6 -4	887
	• '	-6 0,4	796,887
		0 -8,-4	796,887
		6 ALL	796
	545000	G -8,-4,4	887
	R4BU83) →R4BU87 }	ALL ALL	796
	R4BU83 \	ALL ALL	858,887,888
	+R4BU97 ∫		
	R4BU99	ALL ALL	693
		-4 6	861
		ALL ALL	795+797
		ALL ALL	828,829
		ALL ALL ALL ALL	856→858 886→88 8
	R4BU52)	•	•
	→R4BU53 }	ALL ALL	861
	R4BU58∫ →R4BU61∮	ALL ALL	861
	R4BU60 R4BU61	ALL ALL	693
	R4BUA1) →R4BUE3	ALL ALL	795,796,826,828,829, 856→858,885→888,706,861

TABLE V. (Continued)

COMPONENT	IDENTIFIER	<u> </u>	<u>a</u>	TAP NUMBER
VERTICAL TAIL	R4BV28) →R4BV67) R4BV29 R4BV41 }	ALL -6 ALL	ALL ALL	501,502,542 516 560
	→R4BV67∫ R4BV58	-6,0 -6 6	-8 0 -4,4	501→507,509→524
	•	4	ó	↓

BAD PRESSURE DATA LIST SECOND ENTRY

COMPONENT	DATA SET IDENTIFIER	β	<u>a</u>	TAP NUMBER
ORBITER FUSELAGE	R4FB12	6	0	167+173,178+182,185,187+192, 199+203,205+207,209+213,217
ORBITER BASE	R4FE06 R4FE10 R4FE11	0 6 4	0 -8 -8	305 305,307,320 304,305,309,310,314,315, 319,320,324 304,305,307,310,314,315,319, 320,324
	R4FE33,34	ALL	-4 ALL	302,307,308,309,310,311,312, 314,315,316,317,319→322,324 308
	R4FE59→64 R4FE73	ALL -6 -4	ALL 4	308 303,306,310,313,314,315,319, 320,323 305,307,310
	R4FE74	6-6		305,307,310 305,307,320,324 304,305,306,309,310,315,319, 320,323,324
	R4FE75	ALL ALL	-8,-4 0	308 308
	R4FE82 ALL	-6 All	4 ALL	304,305,309,310,314,315,319, 320,324 301
	/\L	7166	ALL	301
BODY FLAP - LOWER SURFACE	R4FF06 R4FF10 R4FF11	0 6 4 4	0 -8 -8 -6	436 411 401,410,411,426,436 401,410,411,420,425,426,435 ALL
	R4FF73	-6 -3	4	404,409,410,411,426,436
	R4FF74	6	-8	402,411

BAD PRESSURE DATA LIST SECOND ENTRY

COMPONENT	DATA SET IDENTIFIER	<u>β</u>	<u>a</u>	TAP NUMBER
BODY FLAP - LOWER SURFACE (contd)	R4FF74	4 6 -6	-4 -4 4	436 402 410,411,420,425,426,435,436
	R4FF82	-4	4	401,410,411,420,425,426,435, 436
BODY FLAP -				
UPPER SURFACE	R4FG03 R4FG06	ALL ALL O	ALL ALL O	414 414 406,421,440
	R4FG10	6	-8	406,416
	R4FG11	4 4 4	-8 -6 -4	415,416,421,431,440 405,406,415,421,430,440 ALL
	R4FG25 →R4FG30 }	ALL	ALL	414
	R4FG53) →R4FG58 }	ALL	ALL	414
	R4FG73	-6	4	405-408,414-416,421,424,431, 440
	0.4.50.7.4	-4	4	406,416
	R 4FG7 4	6 4	-8 -4	406,408,416 421
		6	-4	406
		-6	4	405+408,415,416,421,430,431, 432,440
	R4FG82	-4	4	405,406,415,416,430,431,440
	R4FG95 →R4FG97	ALL	ALL	414
MISCELLANEOUS	R4FJ11 R4FJ74	4 4	-8 -4	215 583

BAD PRESSURE DATA LIST SECOND ENTRY

COMPONENT	DATA SET IDENTIFIER	B	<u>a</u>	TAP NUMBER
WING - LOWER SURFACE	ALL R4FL08 R4FL12 R4FL65 R4FL66 →R4FL74	ALL ALL 6 ALL ALL	ALL ALL O -8,-	809 650 ALL 4 814 814
	R4FL67 →R4FL74 R4FL73	ALL ALL ALL -6	-8 6 ALL 4	872,900,902 810,812 812 808,809
	R4FL74	-4 ALL 6 ALL 26	4 -8 -8 -4,0 4	810 809 810 810 808
SRB PROTUBERANCES	ÁLL	ALL	ALL	2306+2312,2314,2335+2343
SRB SURFACE	R4FS06 R4FS11	0 4 4 4 6	0 -8 -6 -4 0	2160 2210 2209,2210 2210 ALL
	R4FS73 R4FS82	-6 -4	4	2209,2210 2170,2171,2175,2204
EXTERNAL TANK SURFACE	R4FT06 R4FT11 R4FT12	0 4 6	0 -8 0	1559 1425,1529 1306→1309,1311,1312, 1323→1329,1340→1346, 1357→1362,1375→1380, 1391→1393,1395→1397,
	R4FT64 R4FT66 R4FT73	ALL 4 ALL -6	4 0 6 4	1408+1414,1421,1425 1351 1517 _y 1375,1351 1424,1425,1543,1544,1545

TABLE V (Concluded)

BAD PRESSURE DATA LIST SECOND ENTRY

COMPONENT	DATA SET IDENTIFIER	β	<u>a</u>	TAP NUMBER
EXTERNAL TANK SURFACE (Contd)	R4FT73	-4	4	1425,1545
	R4FT74	4	-4	1425,1545
	R4FT75	-8	-8	1546
	R4FT82	-4	4	ALL
UPPER WING BASE	R4FU08 R4FU12	ALL 6	-8 0	796 636,637,672,794,796+801, 819+824,358+862,879+884, 886,906
	R4FU66	-6 → 0	-8	796
	R4FU82	-4	4	770,802

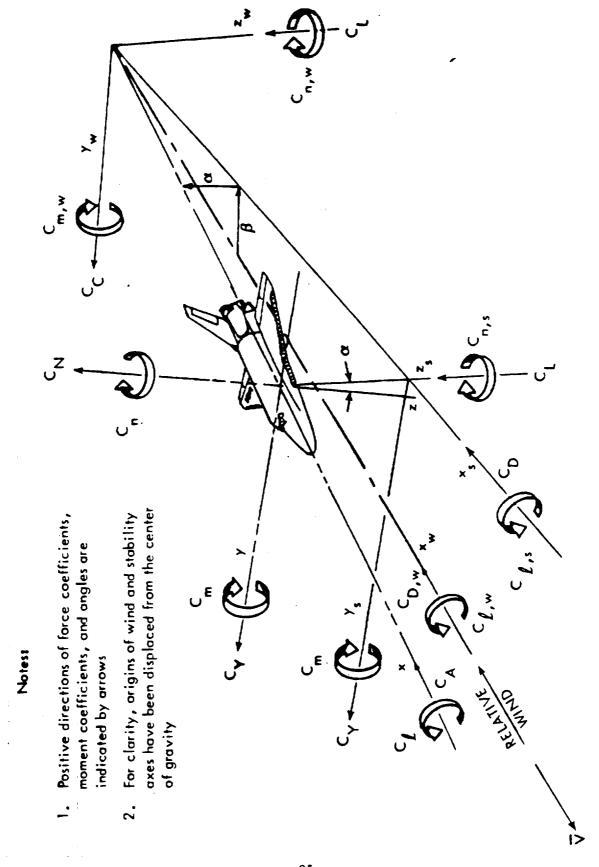
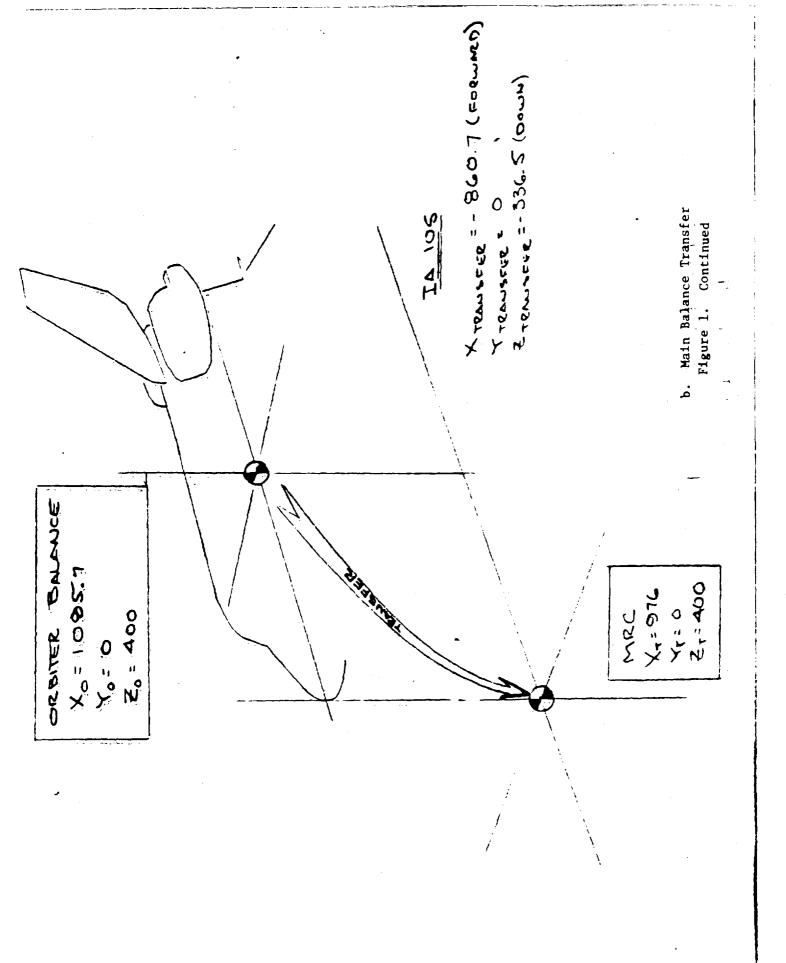
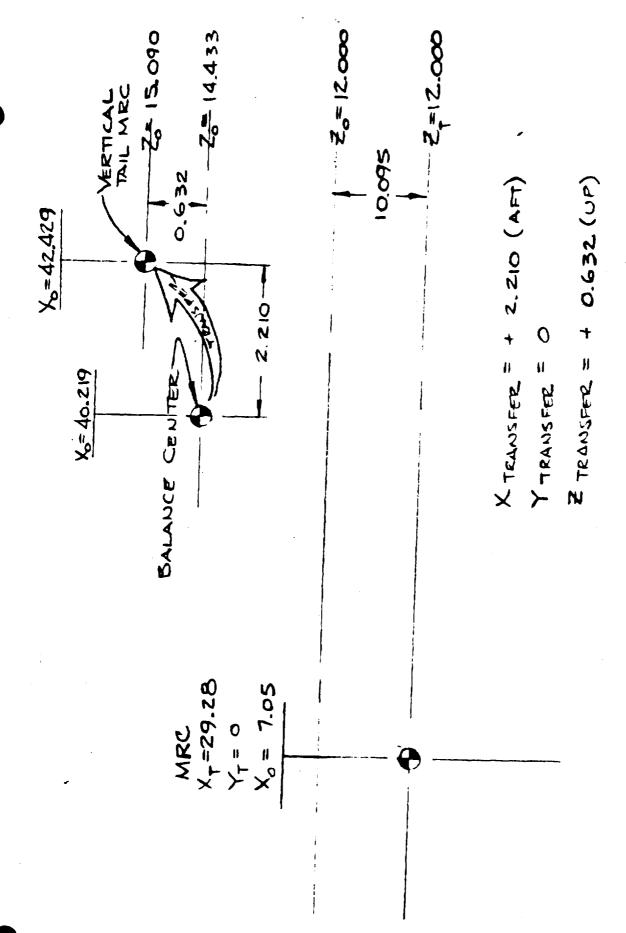
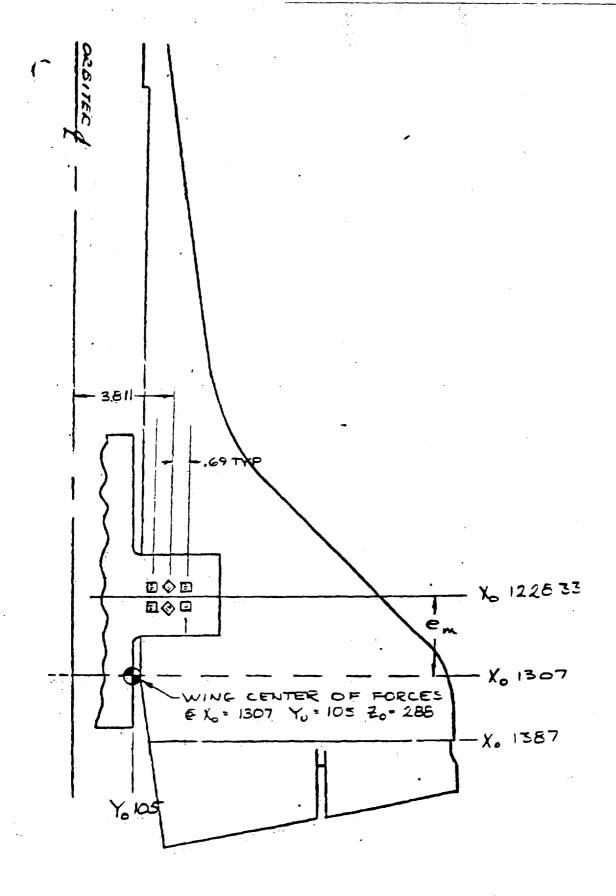


Figure 1. Model Axis Systems, Sign Conventions and Reference Dimensions a. Axis Systems

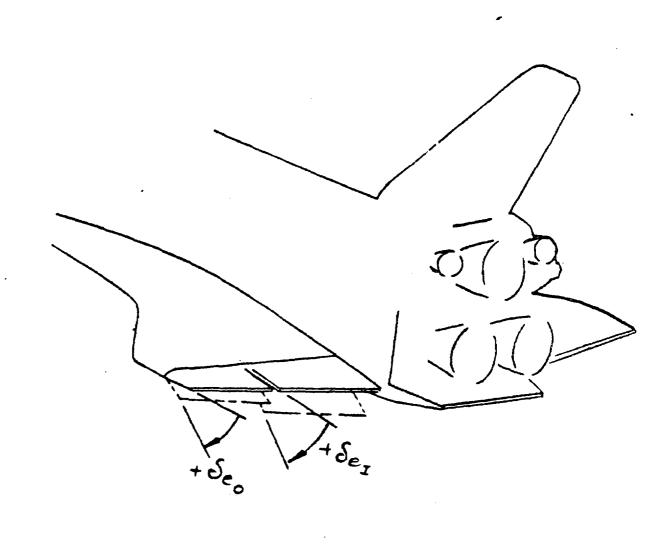




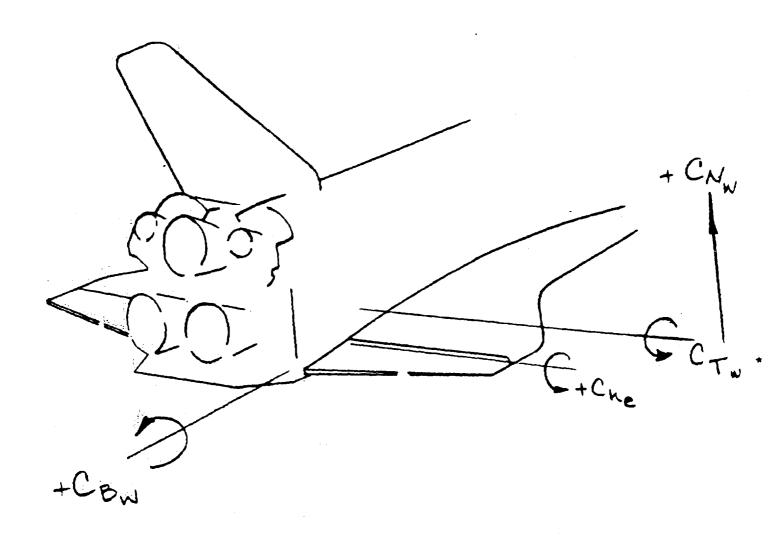
 Vertical Tail Balance Transfer Figure 1. (Continued)



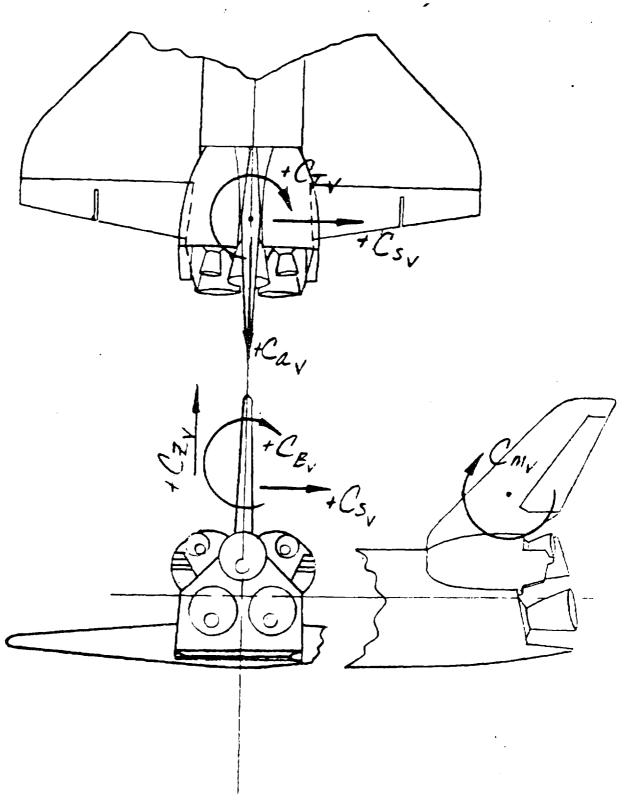
d. Wing Balance Transfer Figure 1. (Continued)



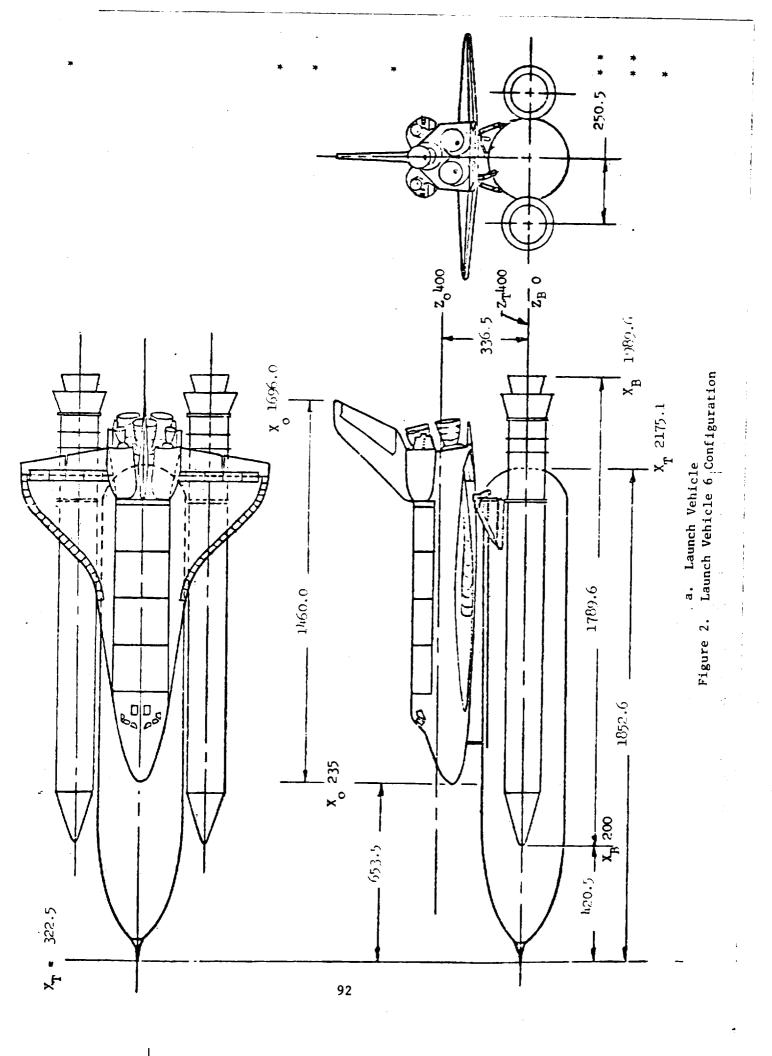
e. Elevon Deflection Sign Convention Figure 1. (Continued)

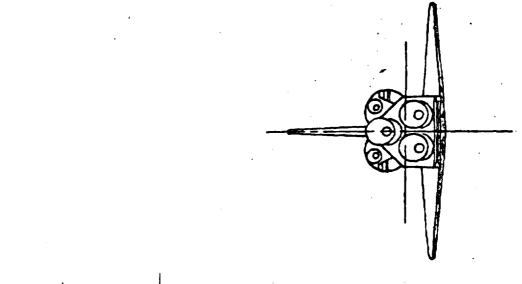


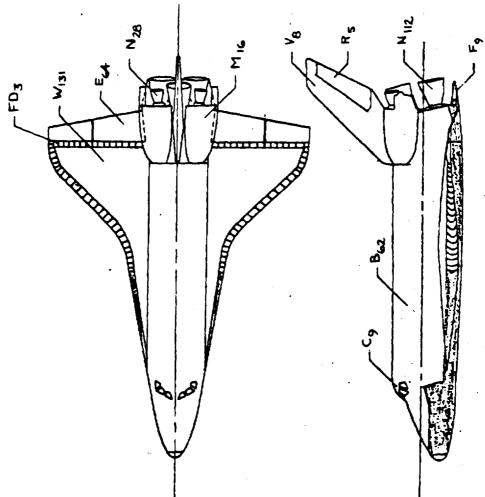
f. Wing Load Sign Convention Figure 1. (Continued)



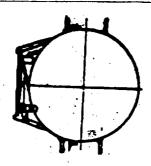
g. Vertical Tail Load Sign Convention Figure 1. (Concluded)

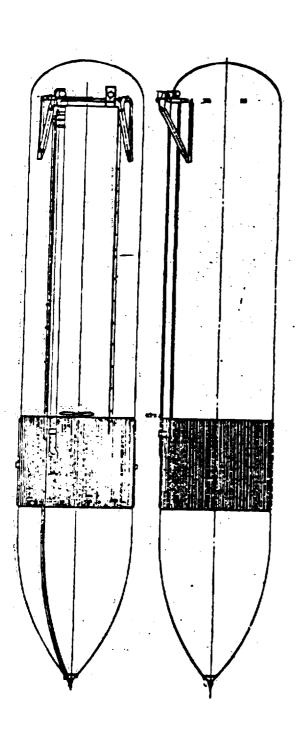






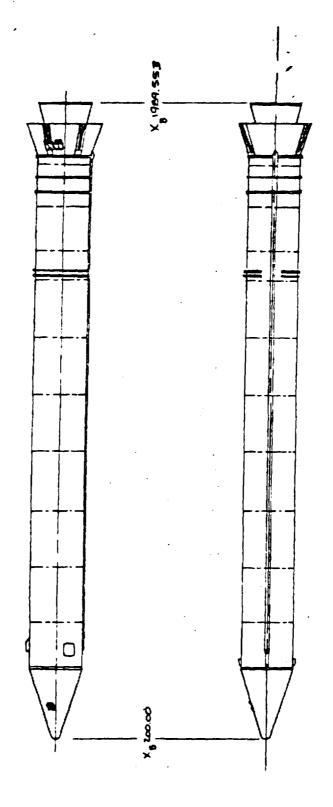
b. Orbiter 102 Figure 2. (Continued)



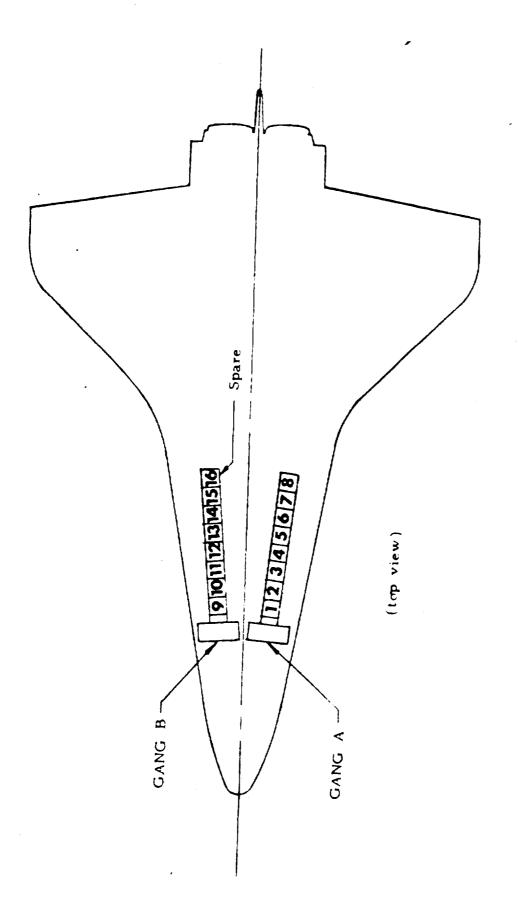


c. External Tank - T39
Figure 2. (Continued)

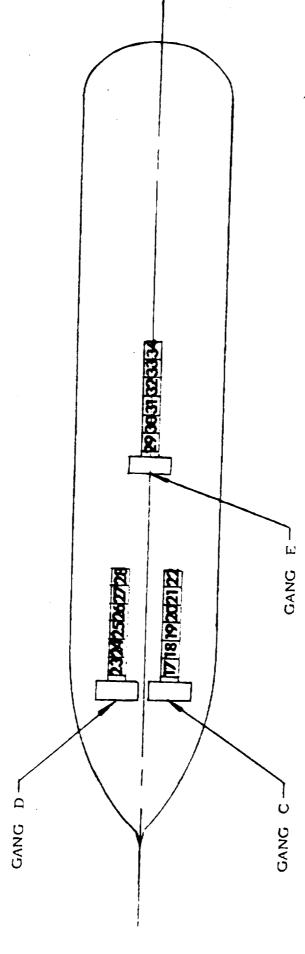
94



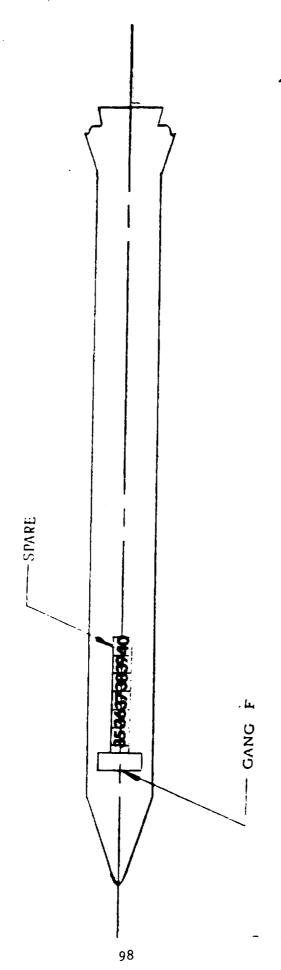
d. Solid Rocket Booster - S₂₇
Figure 2. (Concluded)



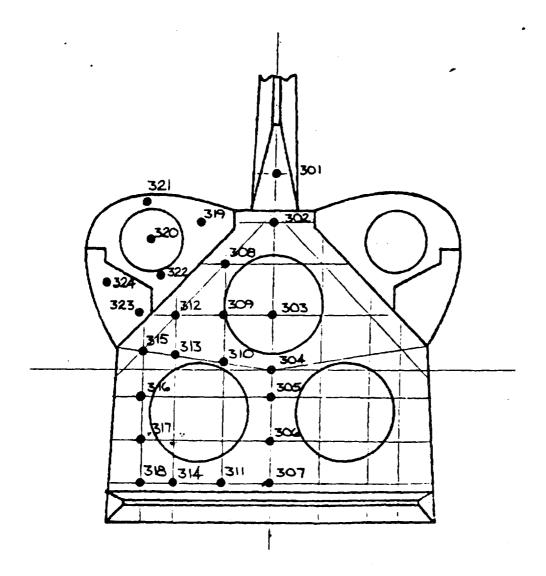
a. Orbiter Figure 3. Scanivalve Locations



b. External TankFigure 3. (Continued)



c. Solid Rocket BoosterFigure 3. (Concluded)



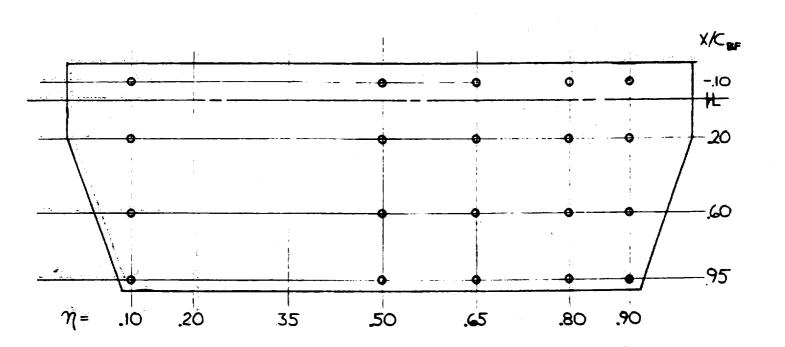
TAP	Zo	Yo
301	532	0
302	505	0
303	443	0
304	8	0
305	376	0
306	340	0
307	302	0
308	478	-38

TAP	Z。	Yo
309	439	-38
310	405	-38
311	302	-38
312	439	-78
313	410	-78
314	302	-78
315	414	-103
316	376	-103

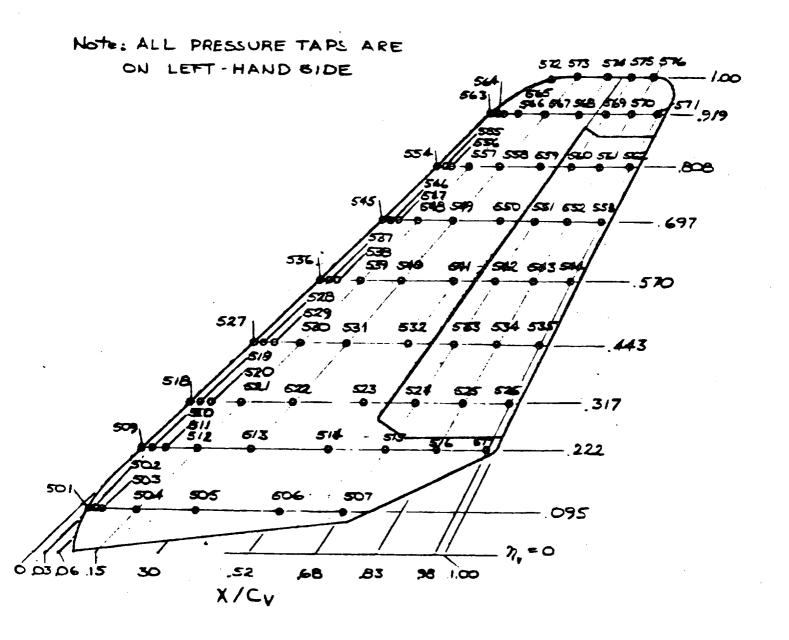
TAP	Z.	Yo
317	340	-103
318	302	-103
319	514	-55
320	492	-88
321	522	-103
322	470	-96
323	439	-107
324	465	-130

a. Orbiter Base
Figure 4. Orbiter Pressure Tap Locations

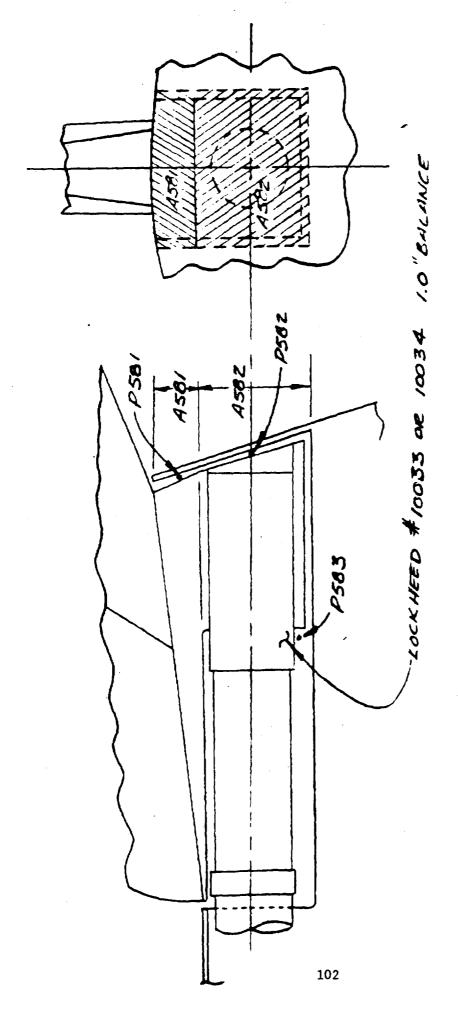
20	X/C	SF (B	OTTOM)	X/C	8F (TOP)	
1	10	.20	<u>ي</u>	.95	10	.20	.60	.95
.10	401	402	403	404	405	40%	407	408
.50	409	410	411	412	413	414	415	416
.65	417	418	419	420	421	422	423	424
.80	425	426	427	428	429	439	431	432
.90	433	434	435	436	437	438	439	440



b. Body Flap Figure 4. (Continued)



c. Vertical Tail
Figure 4. (Continued)

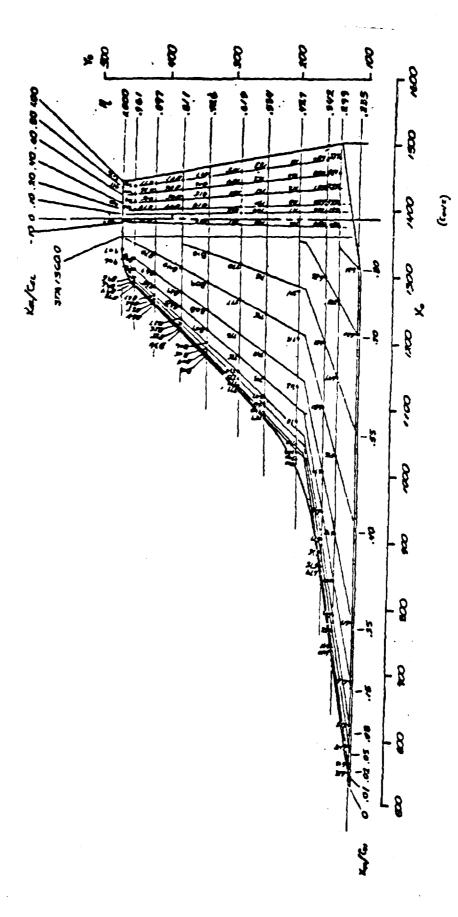


d. Vertical Tail Balance CavityFigure 4. (Concluded)

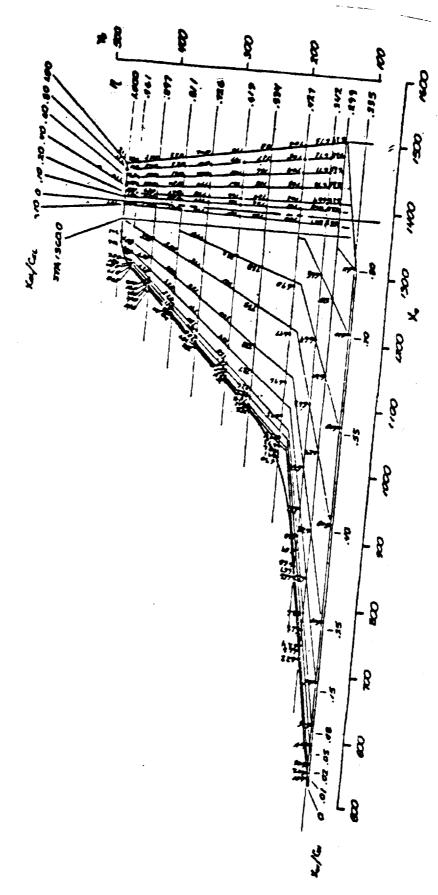
THE TOTAL TOTAL TOTAL TOTAL TENSION TO THE LOCALION	TABLÉ VI.	ORBITER	FUSELAGE	SURFACE PRESSURE	TAP	LOCATIONS
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	-	72	1	1	1	1	1	_			55	1	1					-	1	\dagger	+	1	+	1	1	+	7	+	7		_	\vdash	+	+	+	+
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				1160	929	2000	670	687	2160	3 6		2 2	750	2000	76R	90	_	_	816	87X.0	P 02	k 3/2/0	962	877	8	B92			
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*. Lower Surface Figure 5. Wing Pressure Tap Locations

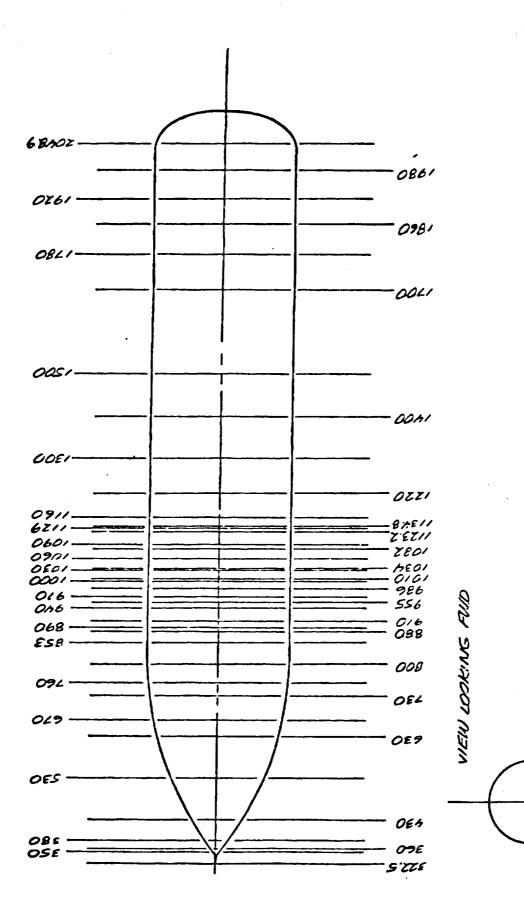


b. Upper Surface Figure 5. (Concluded)

TABLE VIII. EXTERNAL TANK SURFACE PRESSURE TAP LOCATIONS

	E	T. F	PRE	SSL	JRE	TA	PL	00	TIC	N.	- φ	- DE	G	_
X_{T}	0	2.5	30	60	85	87	90	93	95	1112	25 13	5 157	15 16	5
322.5	1001									1				
350.	1002			1003			Iω	4		\prod	Iα	×5		
360	1010			1011			101	2			101	3		
380	1018		1019	1020]		102			102	2 102	3 102	4	
430	1032		1033	1034			1039	5				57 103		_
530	1046		1047	1048			1049		i .	1		7 105		_
630	1060		1061	1062			100	5		106	4 106	5 106	6	_
670	1074		1075	1076			1077			7		9 100		_
730	1088		1089	1090			1091			7		3/09		_
760	1102		1103	1104			1105				_	7 110		_
800	1116		1117	1118			1119			1120	0 1121	1122	2	
847	1130		1131	1132			1133			1134	F 1135	5 1134	5	
088	1144			1145		<u> </u>	1146			114	1148	1149	,	
890		1155	<u> </u>	ļ										
910	1157			1158			1159			1160	1161	1162	_	
940	1168		1169	1170			1171			1172	1173	1174		
955					1182	1183	1184	1185	1186					
970	1192			1193	1194				1195	1196	1197	1198		٦
986					1207				1308					٦
1000	1214			1215	1216				1217	1218	1219	122		٦
1010]
1030	1228		1229	1230			1231			1232	1233	1234		
1034]
1060	1244			1245			1246			1247	1248	1249]
1082]
1090	1258			1257			1260			1261	1262	1263]
1123.2	1269		1270	1271			1272			1273	1274		1275	3
1129												1281		
1134.8													1284	1
1160	1285			1286			1287			1288	1289	1290		1
1220	1296		1297				1299			1300	1301	1302		
1300	1309		1310				1312			1313	1314	1315		
1400	1322		1323	1324			1325			324	1327	1328		1
_15∞	1335		1336				1338			339	1340	1341		
1700	1348		1349				1351			352	1353	1354		1
1780	1351		1362				1364				1366			
1860	1374		1375				1377			$\overline{}$	1379			
1920	1387			1389			1390				1392			
1980	1400			1402			1403				1405			
2045	1413		1414	1415			1416	$_\bot$		417	1418	1419		

	E.	T F	RE	SSL	IRE	TA	PL	OCA	TIO	N ~	φ~	DEG	
X_{T}	172.5	180	1825	195	2025	210	214	220	225	2475	270	300	330
322.5		1001								1			
350		1006							1007		ICCE	1009	
360	<u> </u>	1014							1015		1016	1017	
380	<u> </u>	1025			1026				1027	1028	1029	1030	1031
430		1039			1040				1041	1042	ю43	1044	1045
53 0		1053			1054				1055	102	105	11058	1059
630		1067			1068				1069	1070	1071	1072	1073
670		1081			1082				1083	1084	1085	1086	IOB7
730		1095		^	1096				1097	1098	1099	1100	101
760		1109			1110				1111	1112	1113	1114	1115
800		1123			1124				1125	1126	1127	1128	1129
847		1137			1138				1139	1140	1141	1142	143
880		1150			1151				1152	1153	1154		
890			1156									ı	
910		1163			1164				1165	1166	1167		
940	L	1175			1176				1177	1178	1179	1180	1181
955				1187	1188	1189	1190	1191					
970		1199		1200	201	1202	1203	1204	1205	1206			
986				1209	1210	-	1212	1213					
1000		1221							1222	1223		1224	
1010				1225		1226		1227					
1030		123							1236	1237	1238	1239	1240
1034				1241		1242		1243					
1060		1250							1251	1252	1253	1254	
1082		1255		1256		1257							
1090		1264							1265	1266	1267	1268	
1123.2									1276	1277	1278	1279	1280
1129	1282	1283											
1134.8													
1160		1291							1292	1293	294	1295	
1220		1303							1304	1305	1306	1307	1308
1300		1316							1317	1318	1319	1320	1321
1400		1329							1230	1331	1332	1333	1334
1500		1342							1343	1344	345	1346	1347
1700	I	1355]			1354	I 357	1358	1359	1360
1780		1368]]]			1369	1370	1371	1372	1373
1860		1381			I				1382	1383	1384	1385	1386
1920		1394]]					13%		1398	1399
1980		1407							1408	1409	1410		1412
2045		1420			I				1421	1422	423	1424	1425



a. ET Station Numbers Figure 6. External Tank Pressure Tap Locations

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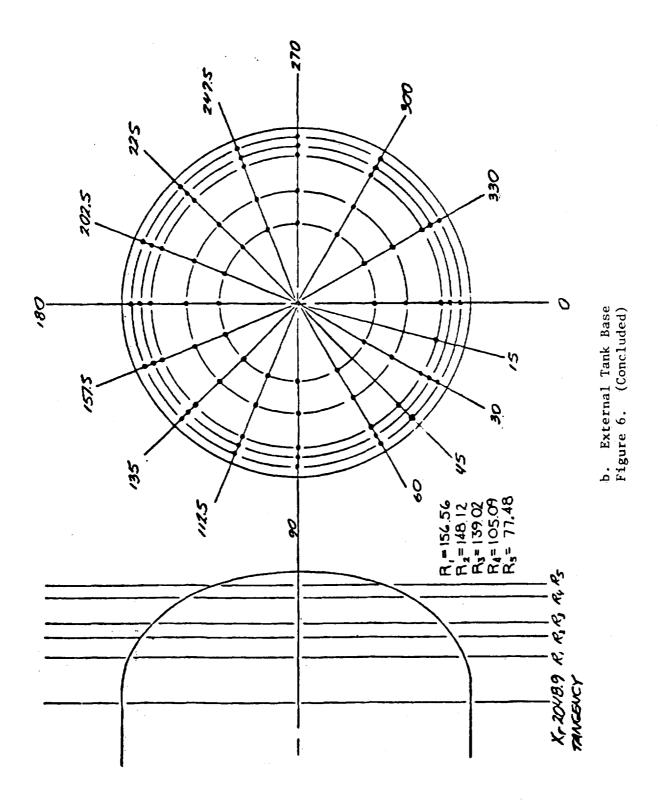
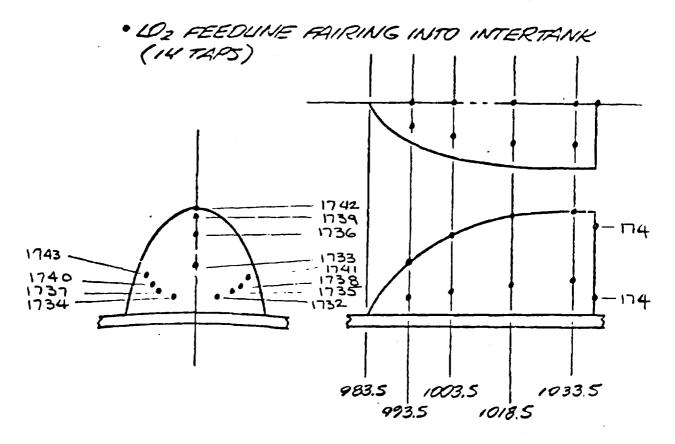


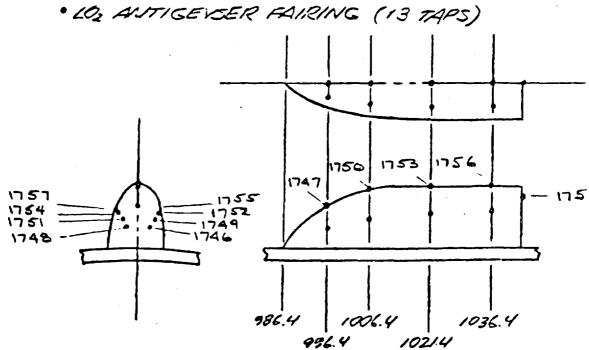
TABLE IX. EXTERNAL TANK BASE PRESSURE TAP LOCATIONS

RADIUS		TE	SASE	PRE	SSU	RE T	APL	ET BASE PRESSURE TAP LOCATIONS ~ \$ ~ DEGREES	NOL	~ S	~	DEGI	ZEE S			
FUL SC.	0	1.5	30	45	9	96	112.5	60 90 1125 135 1575 180 2025 225 2475 270 300 330	157.5	180	2025	225	247.5	270	300	330
156.56 1502	1502		1503	1501	1504	1505	150%	1503 1501 1504 1505 1506 1507 1508 1509 1510 1511 1512 1513 1514 1515	1508	1509	1510	1151	1512	1513	1514	1515
148.12 1516	1516		1517		1518	1519	1520	1518 1519 1520 1521 1522 1523 1524 1525 1526 1527 1528 1529	1522	1523	1524	1525	1526	1527	1528	625
139.02 1530 1531 1532 1533 1534 1535 1537 1538 1539 1540 1541 1542 1543 1544 1545	1530	1531	1532	1533	1534	1535	1536	1537	1538	923	1540	1541	1542	1543	75	1545
105.09 1546	1546		1547		548	1549	1550	1548 1549 1550 1551 1552 1553 1554 1555 1556 1557 1558 1559	1552	1553	1554	1555	1556	1557	338	1559
77.48 1560	1560		15%		1562	1563	1564	1562 1563 1564 1565 1566 1567 1568 1569 1570 1571 1572 1573	1566	1567	1568	1569	0251	1571	1572	1573
0	0 1574		,													

· LOZ TANK CABLE TRAY (44 MPS) TAPS # 1601 - 1644 4 TAPS AS SHOWN FOR THE POLLOWING · CH2 TANK CABLE TRAY (SZ TAPS) TAPS # 1645 - 1696 4 TAPS AS SHOWN FOR THE FOLLOWING STATIONS: 1238 · GO, PRESSURE UNE (28 TAPS) TAPS # 1697 - 1724 I TAP AS SHOWN FOR THE FOLLOWING STATIONS: 461 GO, PRESSURE UNE & CABLE TRAY PAIRING ON THE NOSE CAP (7 TAPS) B43E(1) I TAP MIDDLE OF SIX SIDES

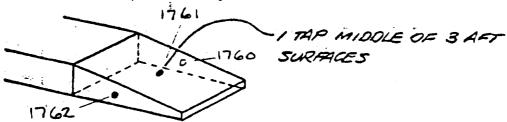
a. Taps $1601 \rightarrow 1724$ Figure 7. External Tank Protuberance Pressure Tap Locations



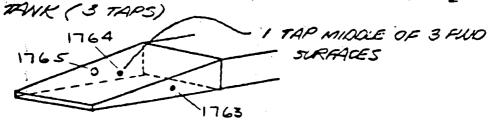


b. Taps 1732 → 1759Figure 7. (Continued)

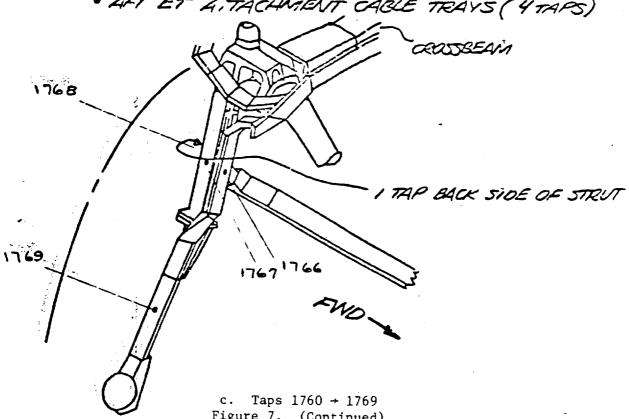
OGIVE CABLE TRAY INTERTANK PENETRATION FAIRING (3 TAPS)



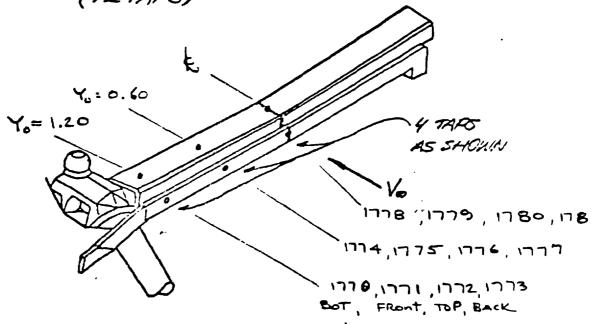
INTERTANK CABLE TRAY FAIRING FOR LHZ



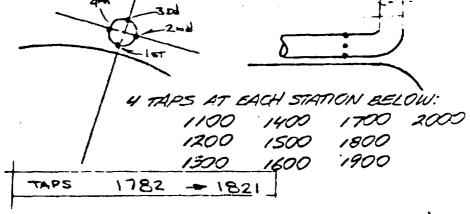
· AFT ET ATTACHMENT CABLE TRAYS (4TAPS)



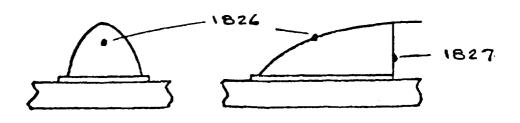
· AFT ATTACH STRUCTURE CROSSBEAM (12 TAPS)



· LO2 FEEDLINE (40 TAPS)



· CH2 PRESTURE LINE FAIRING (2 TAPS)



d. Taps 1770 → 1827
Figure 7. (Continued)

· CH PRESSURE LINE (12'TAPS)

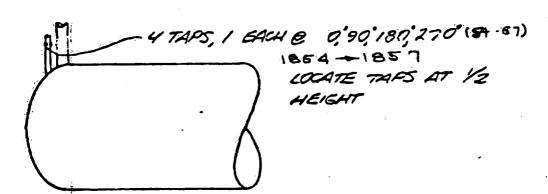
1 7AP AS SHOWN FOR THE POLLOWING STATIONS: 1100 1400 1700 2000 1200 1500 1800 1300 1600 1900 2 TAPS AS SHOWN (WINDWARD | LEEUIARD LOCATED V2 HEIGHT

· LOZ AUTICEYSER LINE (10 TAPS)

1840 — 1849 1 TAP AS SHOWN FOR THE FOLLOWING 5TATIONS: 1100 1490 1700 2000 1200 1500 1800 1300 1600 1900

· 4/2

RECIRCULATION LINE (4 TAPS)



e. Taps 1828 → 1857 Figure 7. (Continued)

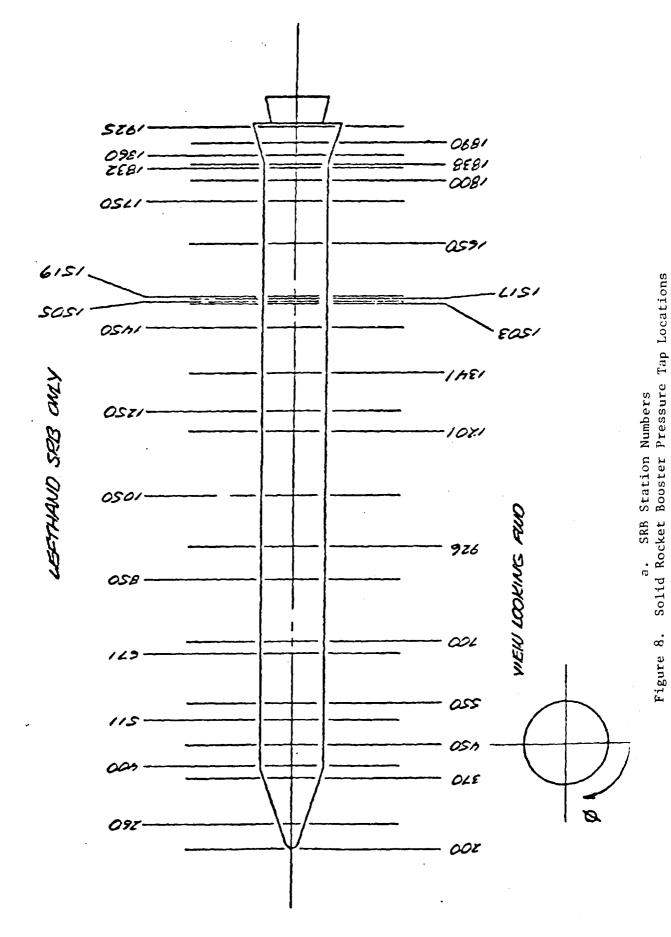
			
DESCRIPTION	4 TAPS	FROM	12
LOZ TANK CABLE TRAY	24	1601	1699
LHZ TANK CABLE TRAY	52	1605	1696
GOZ PRESSURE LINE	25	١٤٩٦	1724
GOZ PRESSURE LINE & CABLE TRAY	-	رکیح	1731
NOSE FAIRING			
LOZ TETOLINE FAIR ING	14	1732	1745
LOZ AUTIGYSER FAIRING	\3	1746	1759
OGIVE CABLE TRAT FAIRING	3	1760	1762
WHETAUL CABLE TRAY FAIRING	3	1763	1765
AFT ET ATTACH CABLE TRAY	4	1766	1769
AFT ET ATTACIA CEOSSBERM	12	טרו	1781
LOZ FEEDLINE	40	1782	1821
GHZ PRESSURE LINE FAIRING	2	3531	1827
GHZ PRESSURE LINE	12	1828	539
LOZ AUTINYSCE LIVE	(0	1840	1849
LHE TEED E RECIRCULATION LINE	4	854	1857

∑:24€

f. External Tank Protuberance Pressures Summary Figure 7. (Concluded)

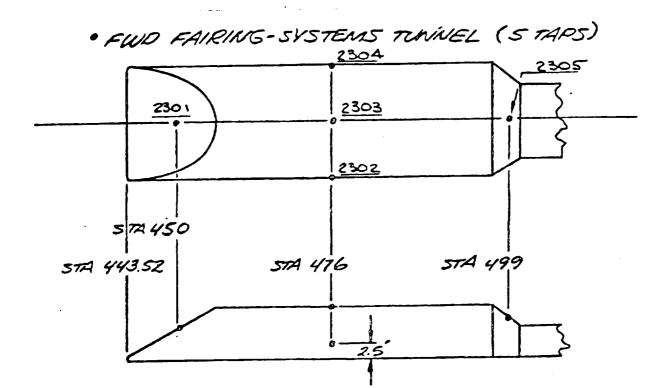
TABLE X. SOLID ROCKET BOOSTER SURFACE PRESSURE TAP LOCATIONS

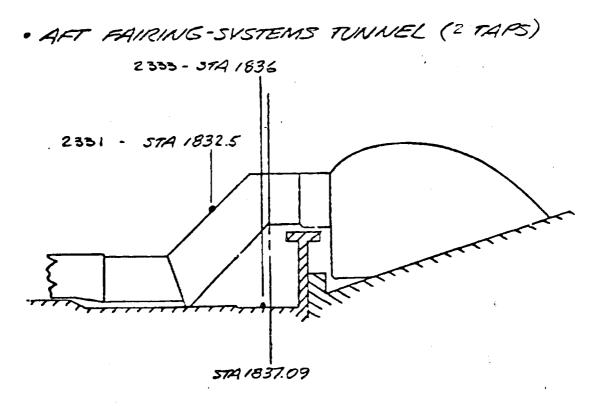
57A	0	45	86	90	94	135	180	225	247.5	270	2925	315
200	2001						2001	_				
260	zoz	2003	_	2004		$2\alpha 5$	2006	Z007	-	2008	-	2009
370	2010			2012		2013	2014	2015	_	Zat		2017
400	2010			2020		2021	202 Z	2023		2024		2025
450	2026	2027		-		zae	2029	2030		,		2032
5//			2033		2034						_	
550	2035	2036		-19		2037	2038	2059		Z040		2041
671			2042		2043							
700	2014	2045				2046	2047	2048		2049		2050
850	2051	205Z	_			2053	2054	2055		2056		2057
926			2058		2059							
1050	2060	2061	2062		2063	2064	2065	2066		2067		2068
1201		_	2069		2070							
1250	2071	2072				2073	2074	2075		2076		2077
1341			2078		2019							
1450	2080	2081				2082	2083	2084		2085		2086
1503	2087	2088	2089		2090	2091	2092	2093		2094		2095
1505	2096	2097				2098				2/01		
1517	2/03	201				2/05	2106			2/08		
1519					2110		_					
1650	2111	2112	2/13		2/14	2/15	2116	2117		2/18		2/19
1.750	2/20	2121					2/23			2/25		2/26
1800	2/27	2/28	2129	_	2130		2/32			2/34		2/35
	2/36					<u> </u>	2139			2141		2142
1838	2/43	2/44					2,46			2.48		2/49
1860	2150	215/		2/52		2/53	2/54	2/55	2/56	2/57		
1	2160			2/62		2/63	2/64	2/65	2166	2/27	2/3	2/70
1925	2/20	2/7/		2/72		2/73	2/74	6/75	276	411	LID	4119



NOTE:
PRESSURE THPS ARE
12 WAY BETWEEN NOEELE
AND SKIRT.

b. SRB Base Figure 8. (Concluded)



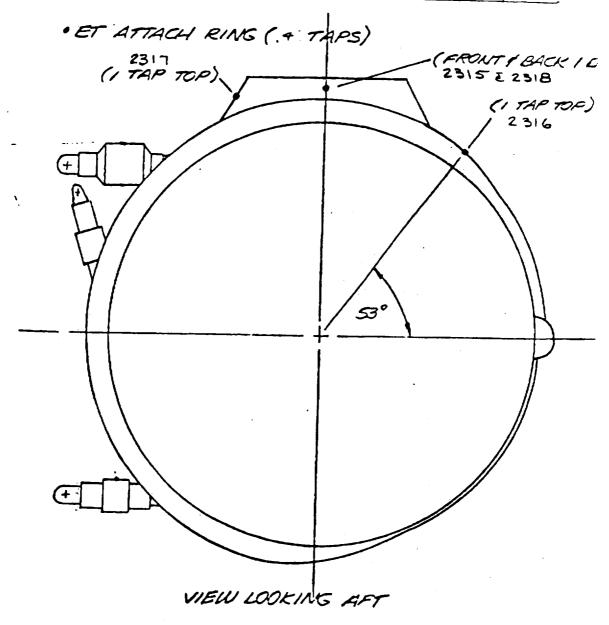


a. Systems Tunnel Ends Figure 9. SRB Protuberance Pressure Tap Locations

· CENTER SECTION-SYSTEMS TUNNEL (13 TAPS)

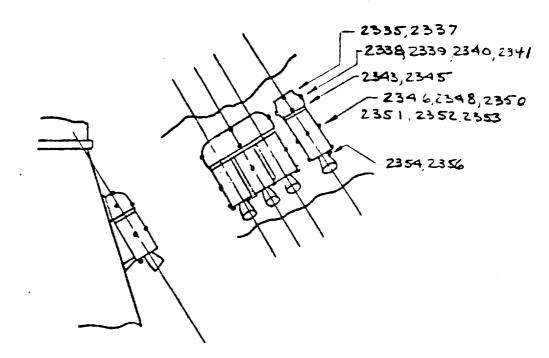
• I TAP LOCATED TOP CENTERLINE OF FAIRING AT THE FOLLOWING SRB STATIOIS:

No YB	75P No.	X o	TAPHO	X.	TAPUA	V _	—	.,
2306 511 2307 56 2308 67	1 2310	921	2312	1201	2327	1591	2330	1800

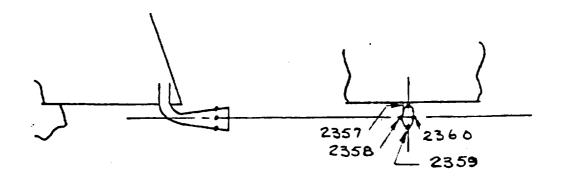


b. Systems Tunnel and Attach Ring Figure 9. (Continued)

· SEPARATION MOTOR FAIRINGS (16 TAPS)



· TURBINE EXHAUST (4 TAPS). .

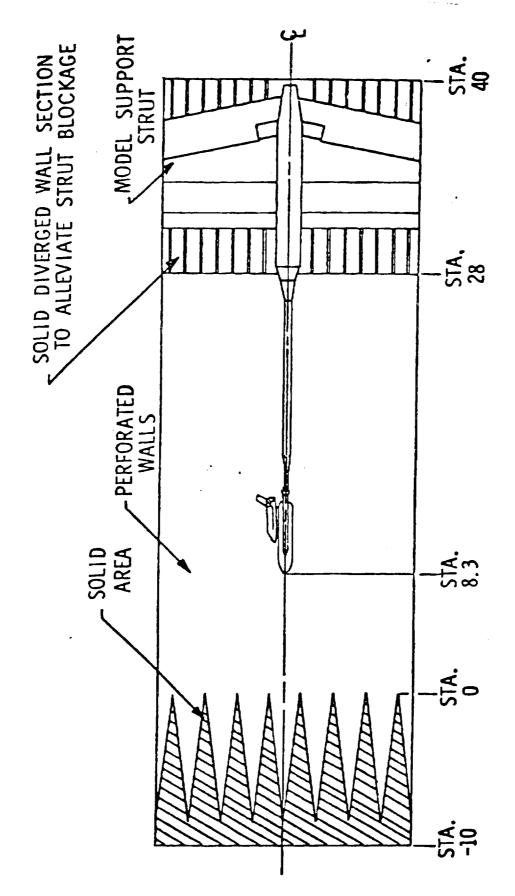


c. Separation Motors and Turbine Exhaust Figure 9. (Continued)

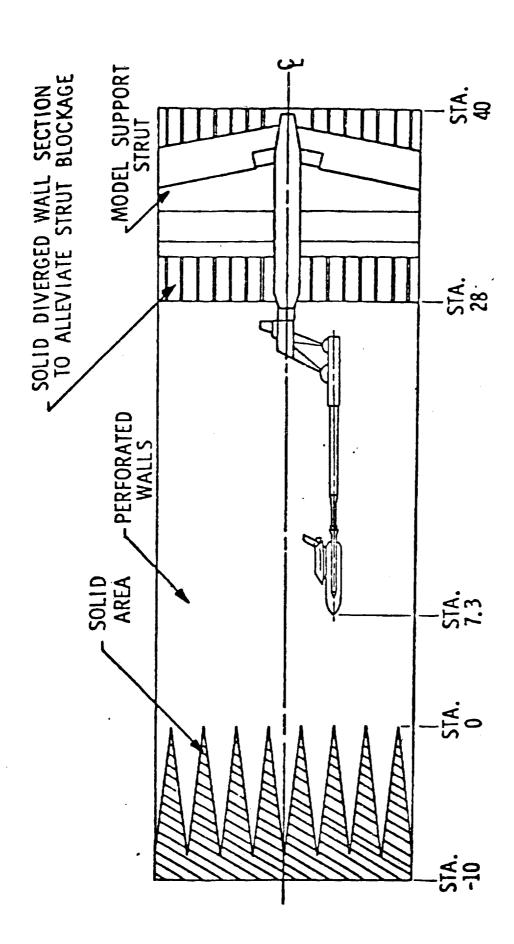
DESCEIPTION	TAPS	T-Fom	40 F
FWO FAIRIUG-STOTEMS TODUEL	2	23C1	5.50 %
CEUTER SECTION - UP TO REAR ATTACH RING-OR STETEMS TUNNER	٩	८५८८	2314
AFT ATTACH EING	4	2315	8155
CONTER SECTION - AFT OF ATTICH RING- OF SYSTEMS TOWNER	4	2327	टठेंळ
AFT FAIRING - SYSTEM & TUNNET (TAP 2332 DELETED)	۲	2331	८३३७
CEAR SEPARATION THRUSTORS - (TAP 2334, 2336, 2342, 2344, 2347, 2349 2355 DELETED)	19	2 335	2556
APU TURBINE EXHAUST	3	7357	2354

2:43

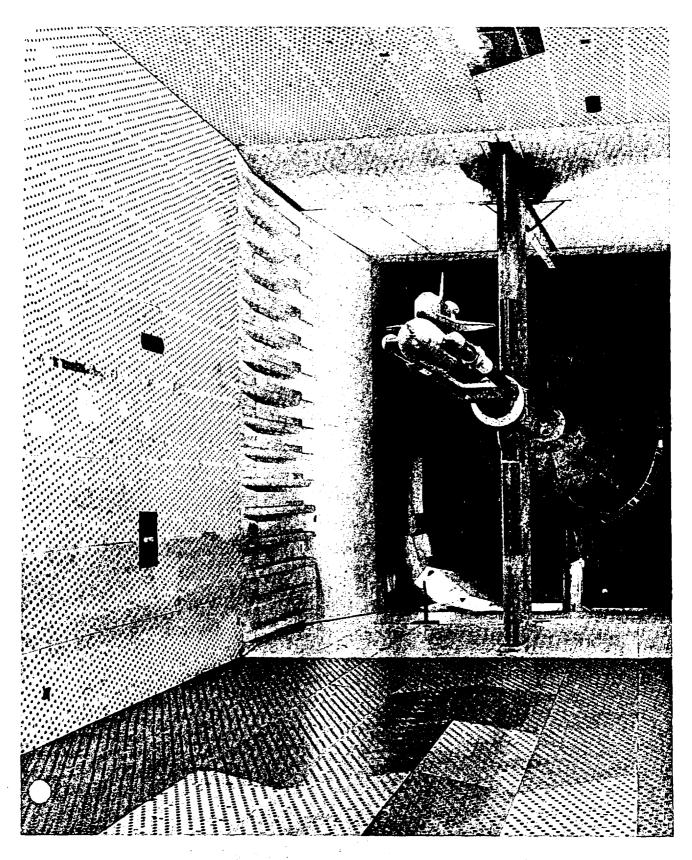
d. SRB Protuberance Pressures Summary Figure 9. (Concluded)



a. First Entry (Straight Sting) Figure 10. Model Installation in the AEDC 16T

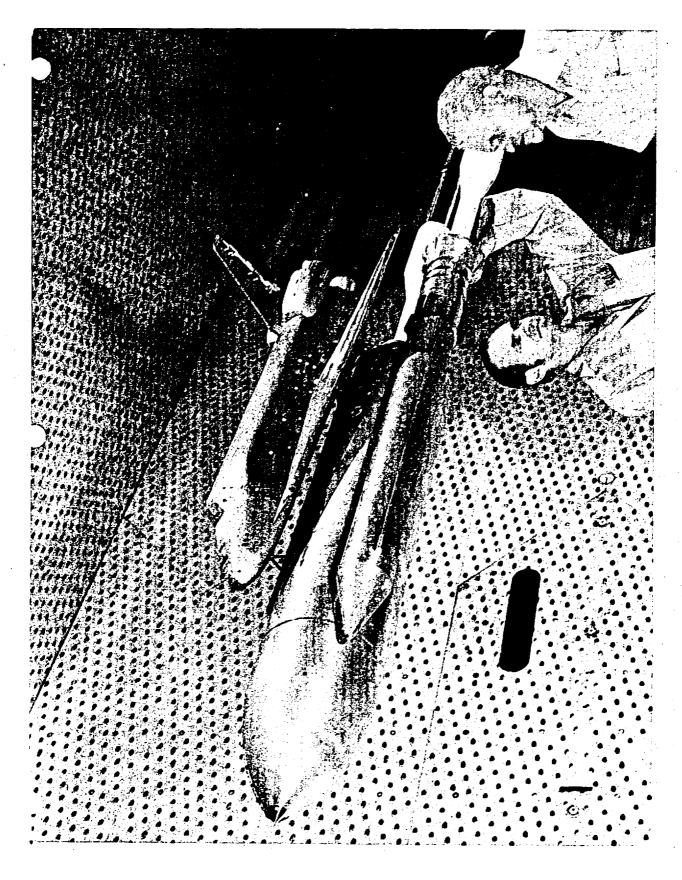


b. Second Entry (Hi-Pitch Sting)Figure 10. (Concluded)

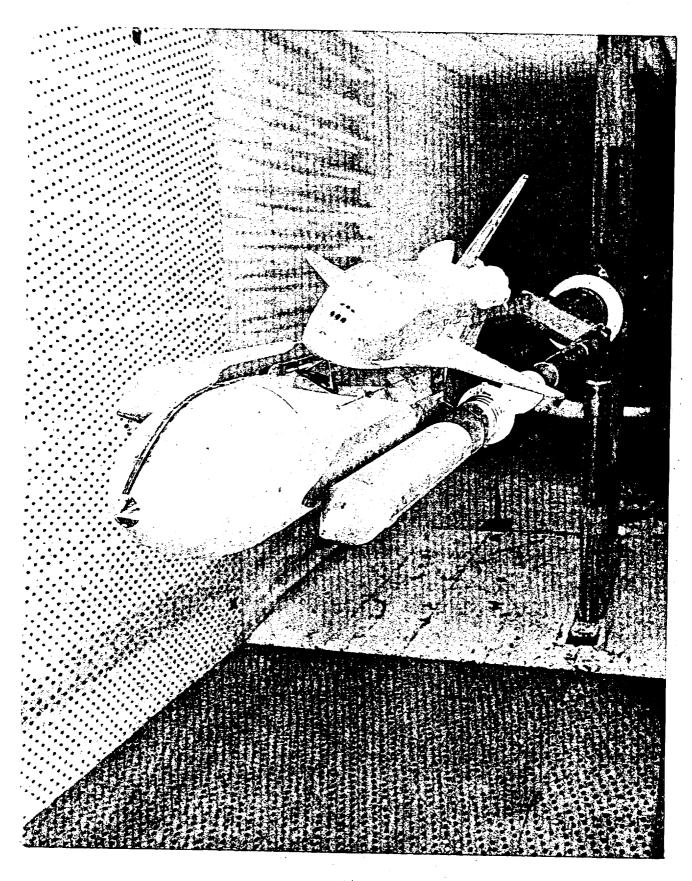


a. First Entry Installation
Figure 11. Model Photographs

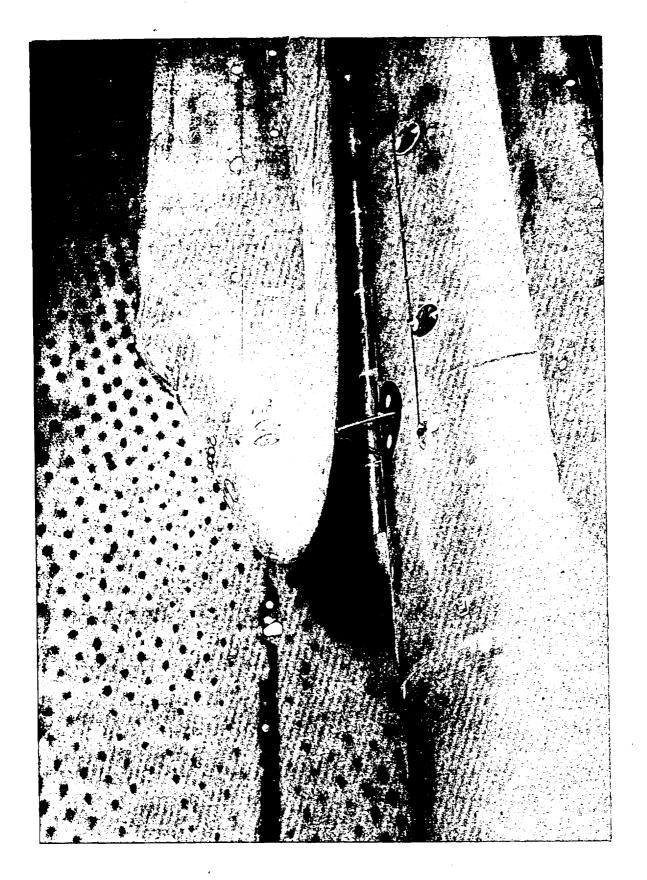
b. Second Entry Installation Figure 11. Model Photographs



d. Model 47-0TS - Rear Quarter View Figure 11. Model Photographs



e. Model 47-OTS - Front View Figure 11. Model Photographs



f. Model 47-0TS - Forward Support Detail Figure 11. Model Photographs

g. Model 47-0TS - Rear View Figure 11. Model Photographs

h. Model 47-0TS - Aft Attach Structure Detail Figure 11. Model Photographs

DATA FIGURES

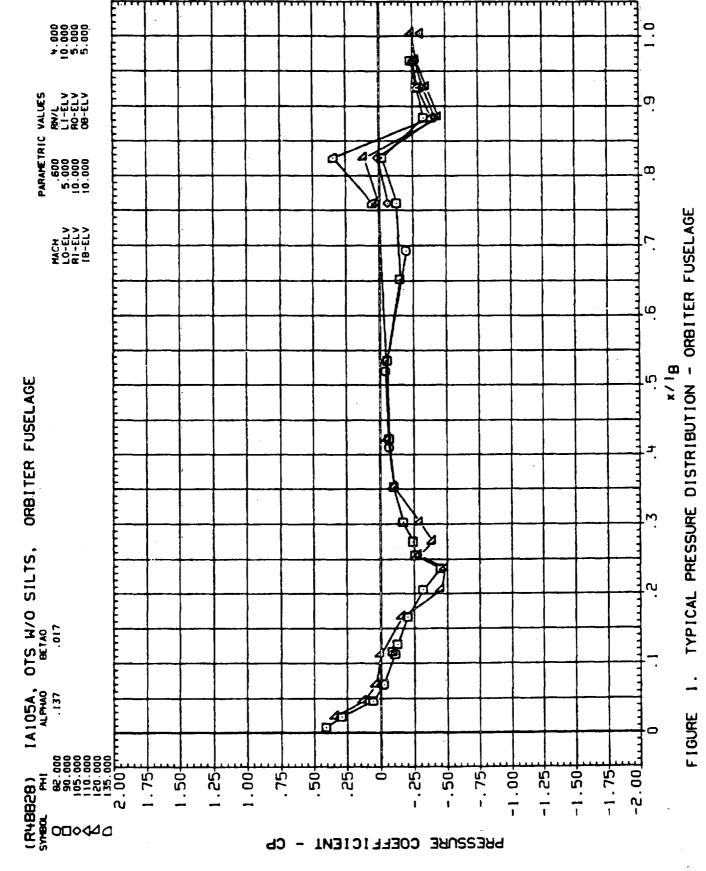
(SAMPLE PRESSURE PLOTS)

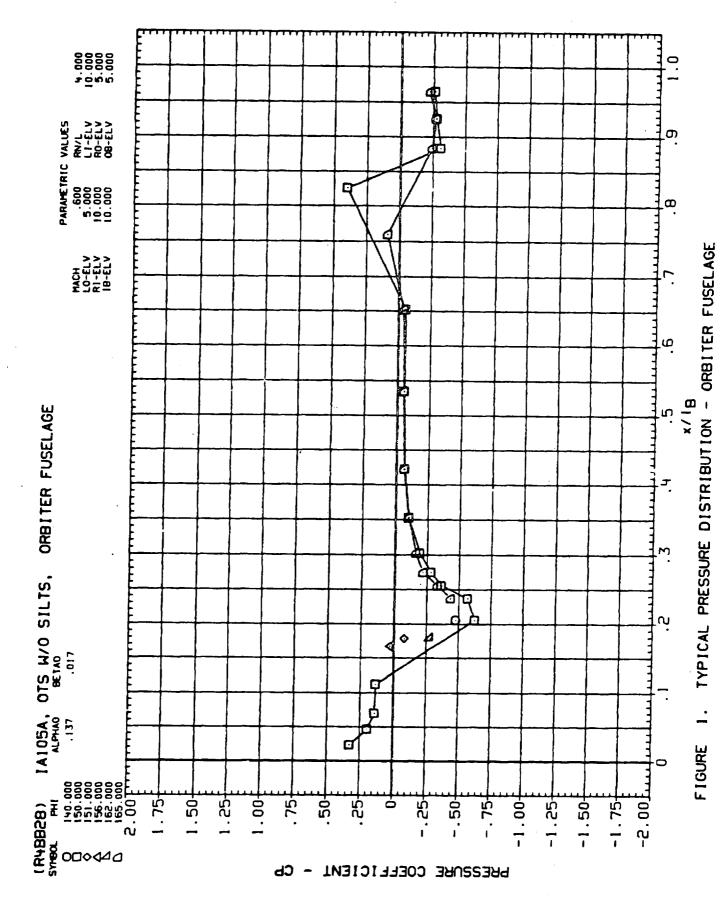
Tabulations of plotted data figures may be found in Volumes II and III (microfiche only), or are available from DMS on request.

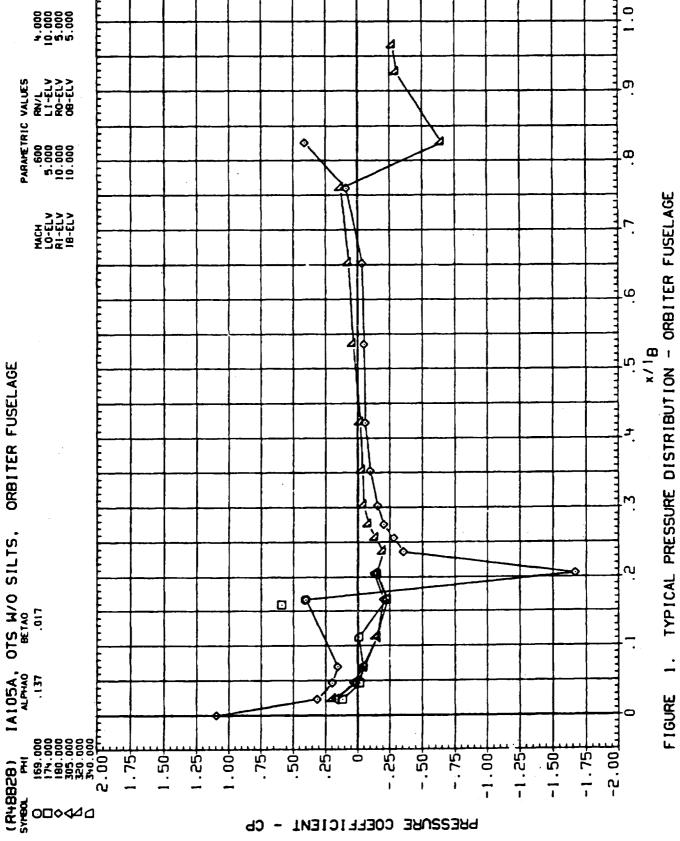
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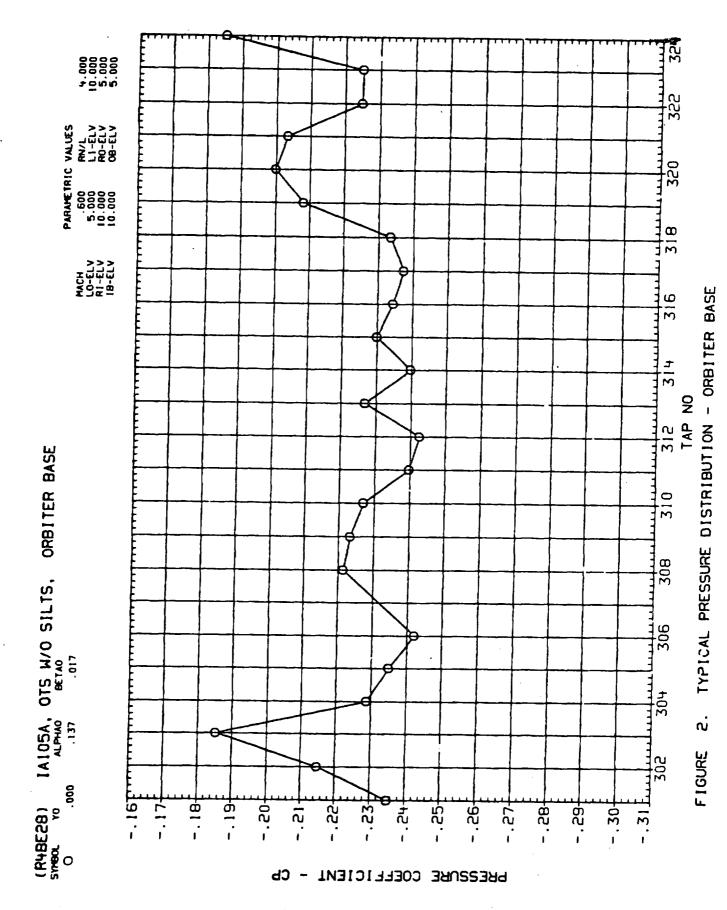
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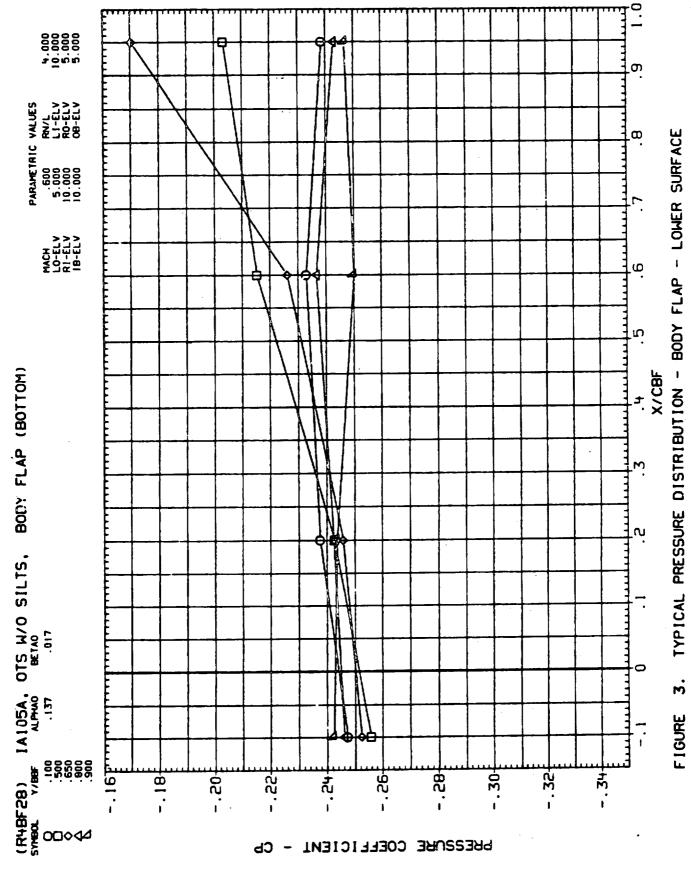


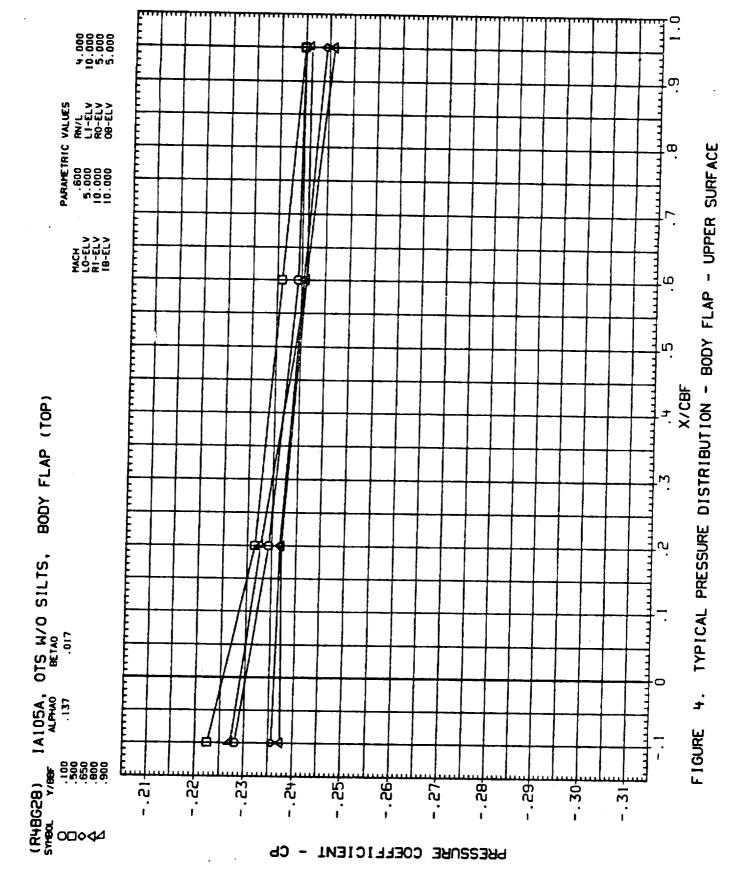
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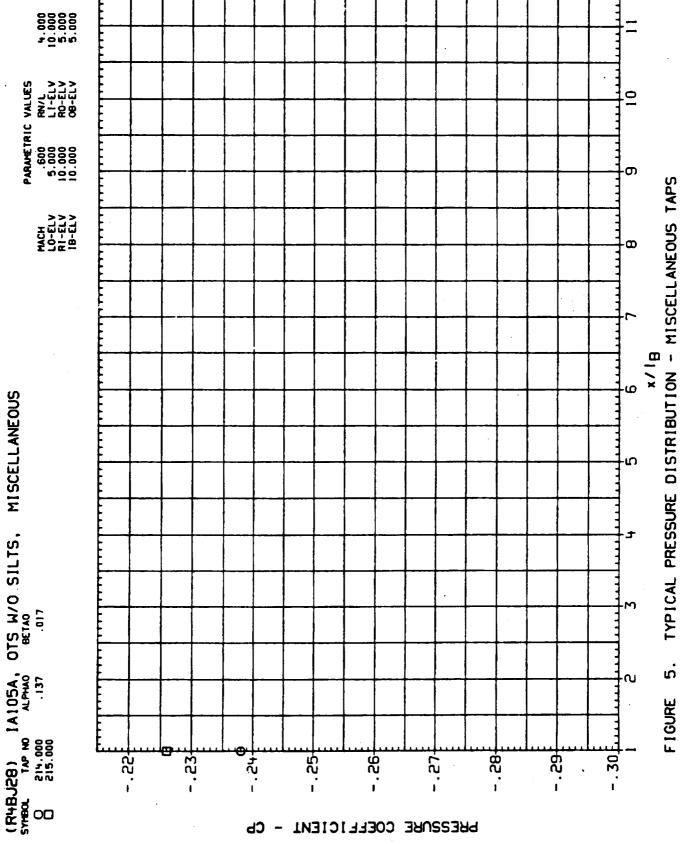
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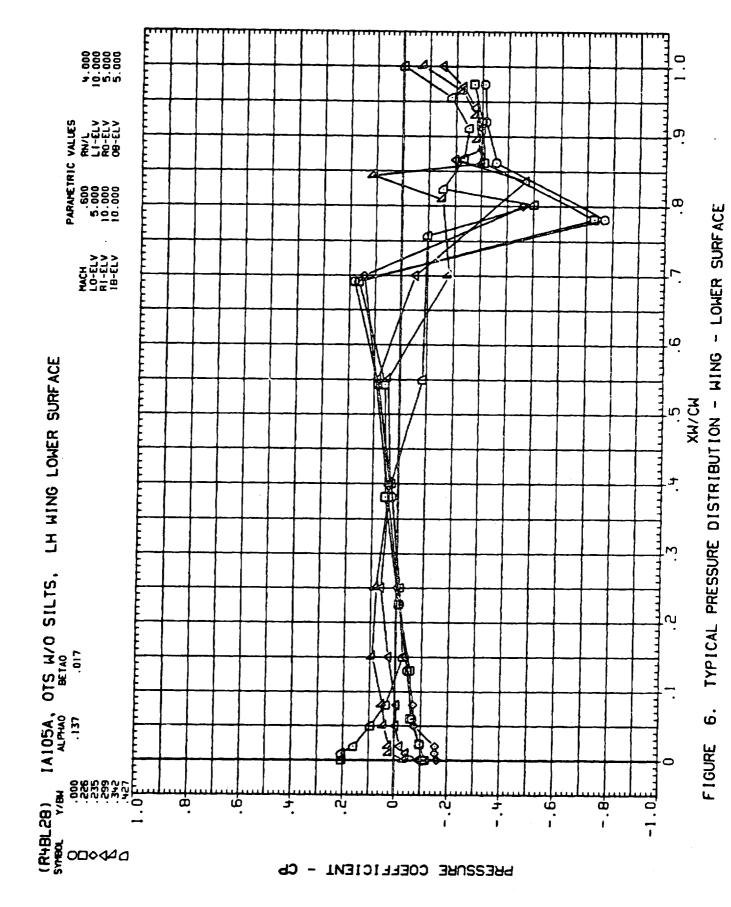


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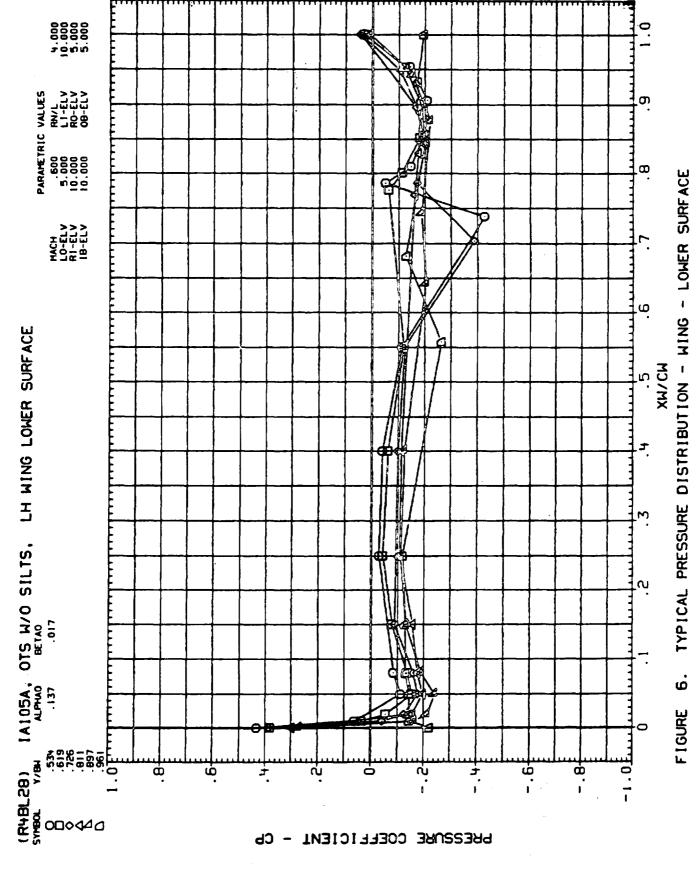


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LH WING LOWER SURFACE

PRESSURE COEFFICIENT - CP

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9.

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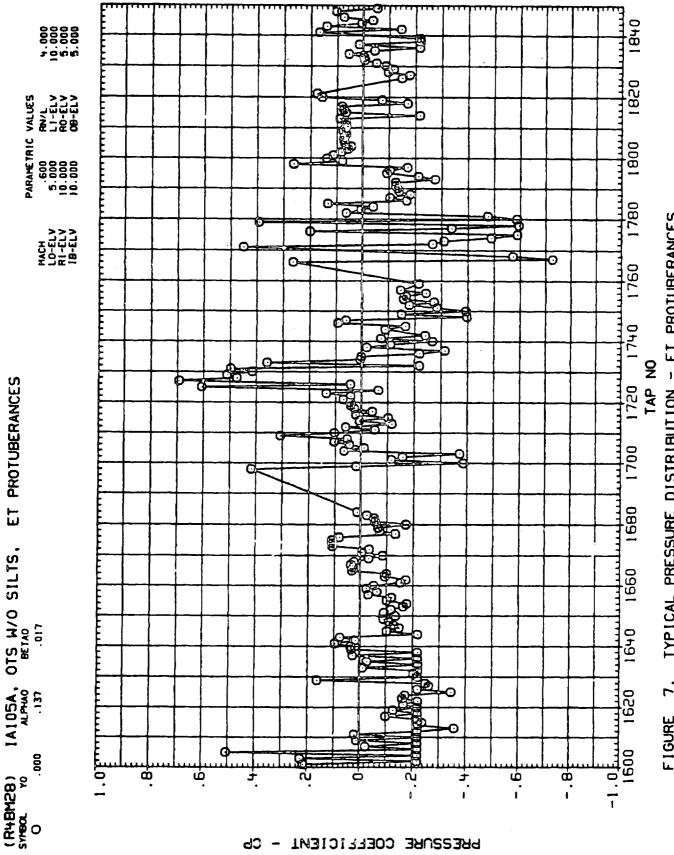
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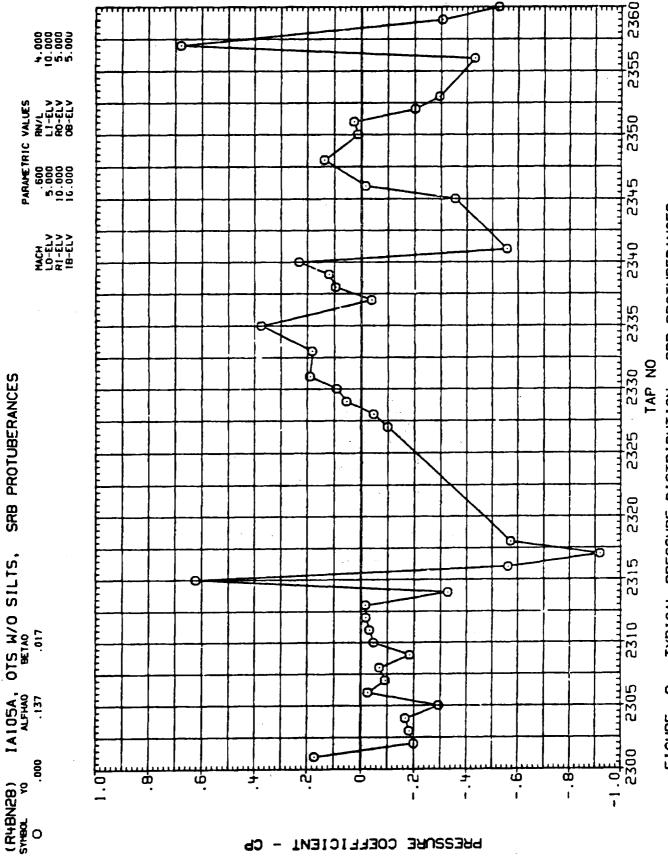
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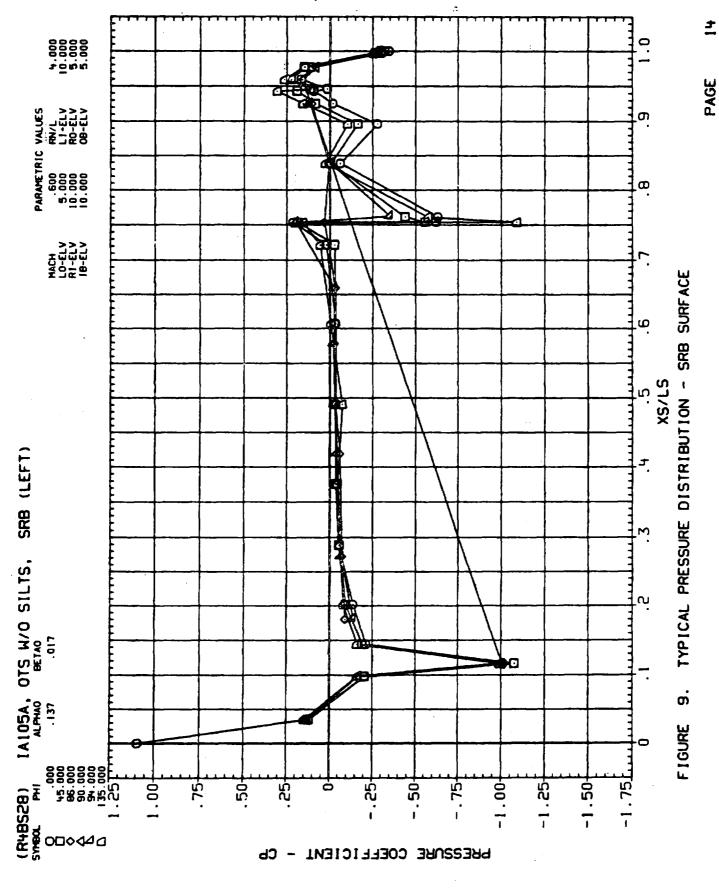
TYPICAL PRESSURE DISTRIBUTION - ET PROTUBERANCES F 1 GURE

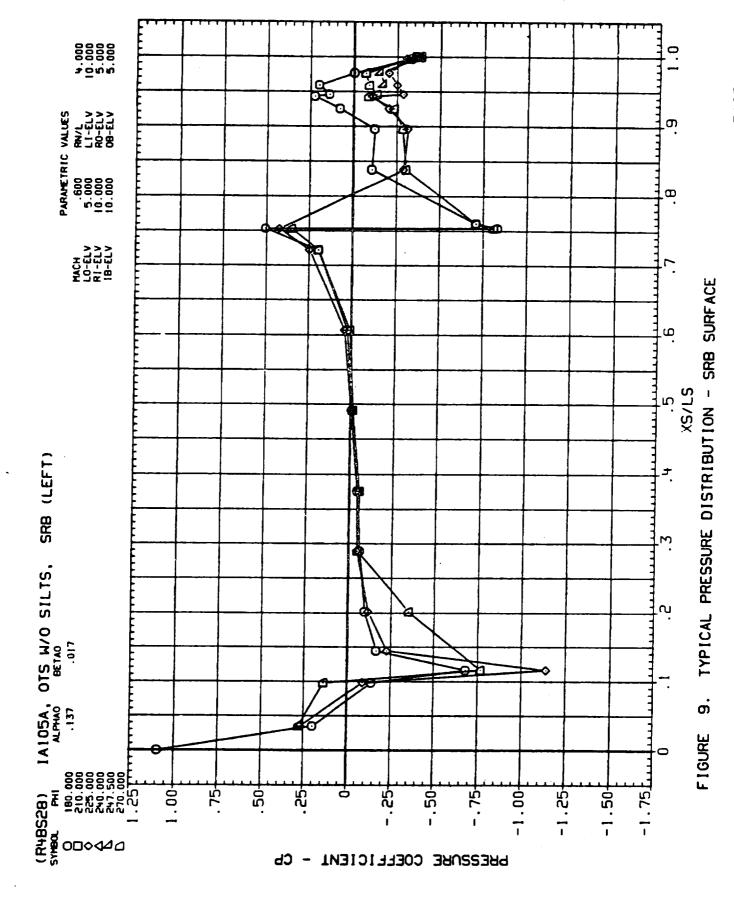


PRESSURE COEFFICIENT - CP

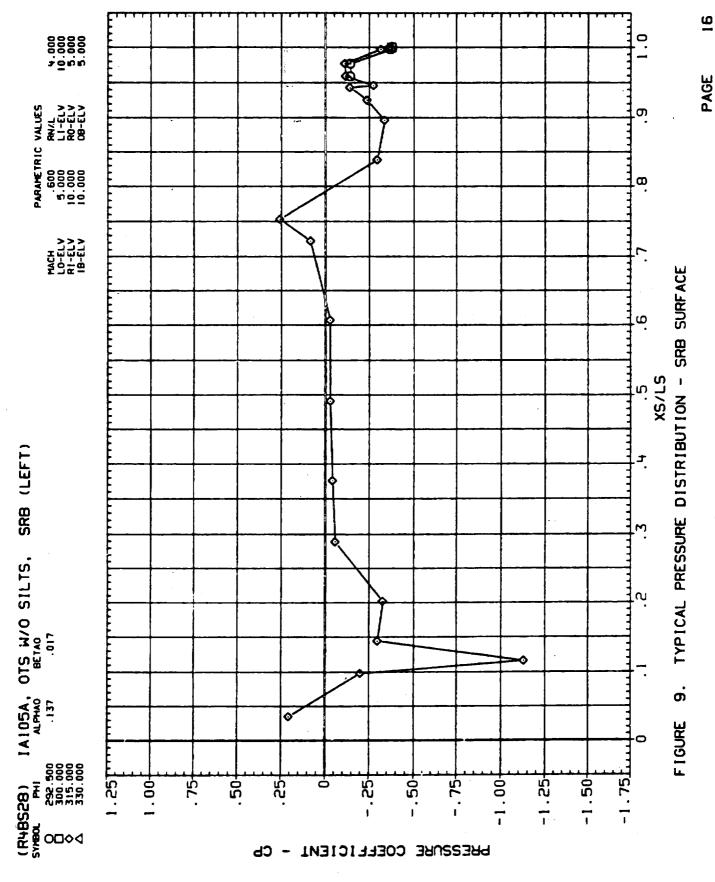
TYPICAL PRESSURE DISTRIBUTION - SRB PROTUBERANCES œ F I GURE

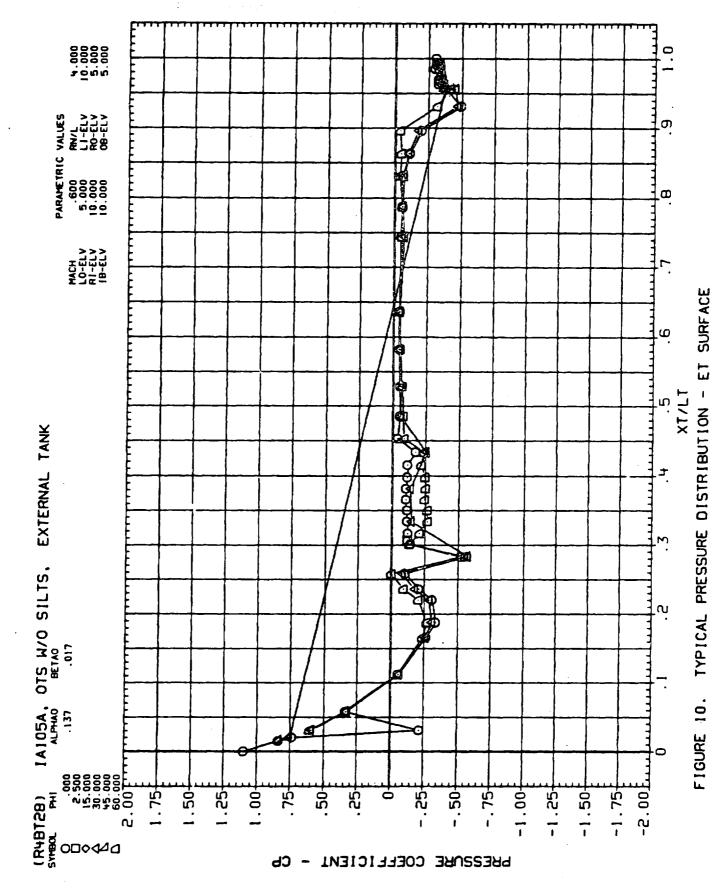
















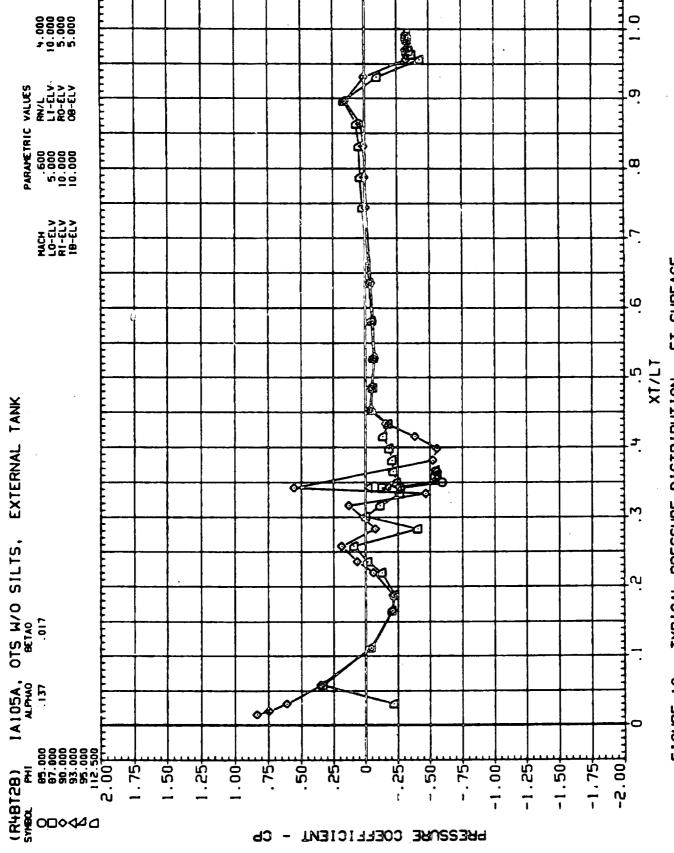


FIGURE 10. TYPICAL PRESSURE DISTRIBUTION - ET SURFACE

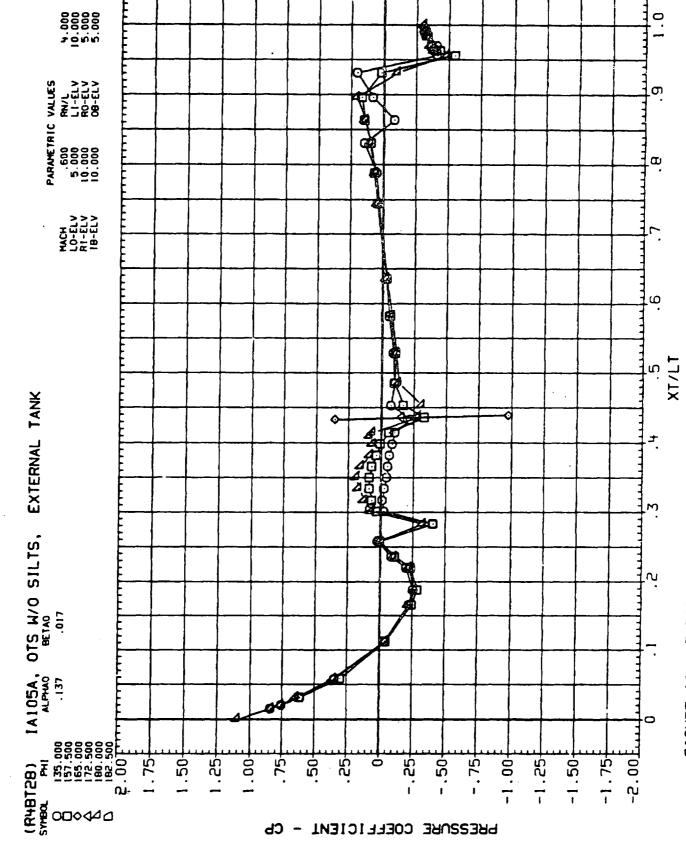
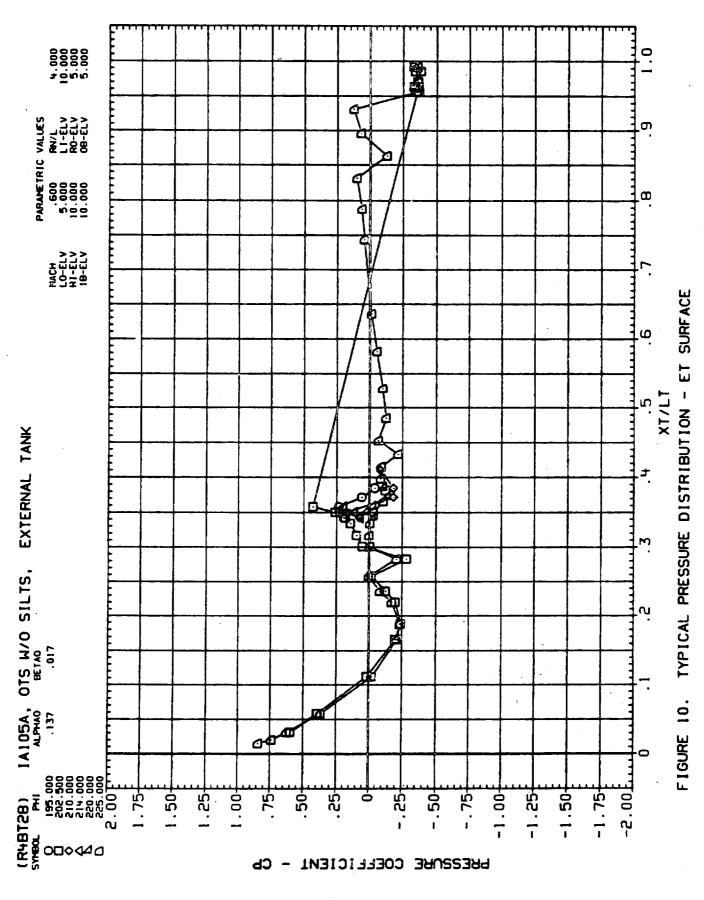


FIGURE 10. TYPICAL PRESSURE DISTRIBUTION - ET SURFACE





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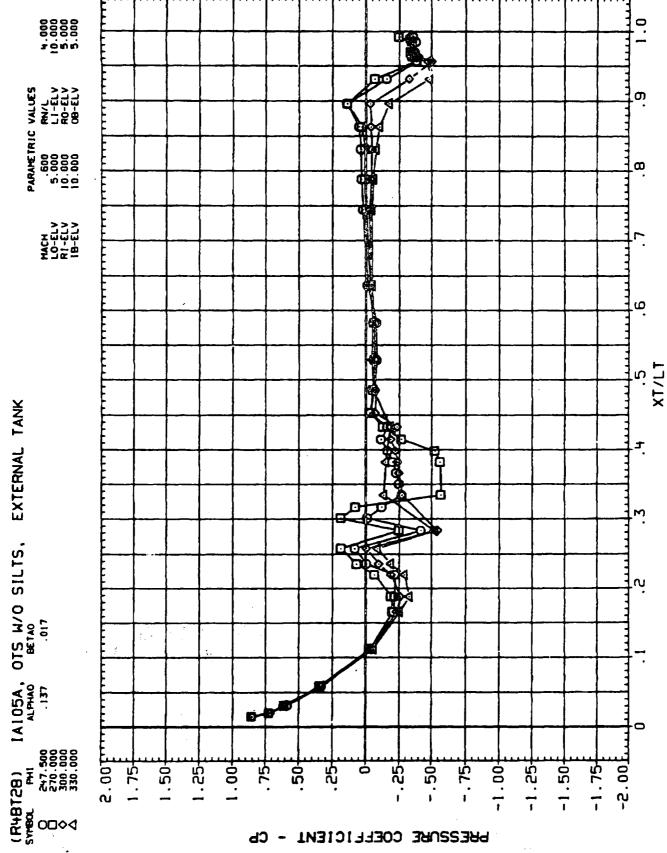
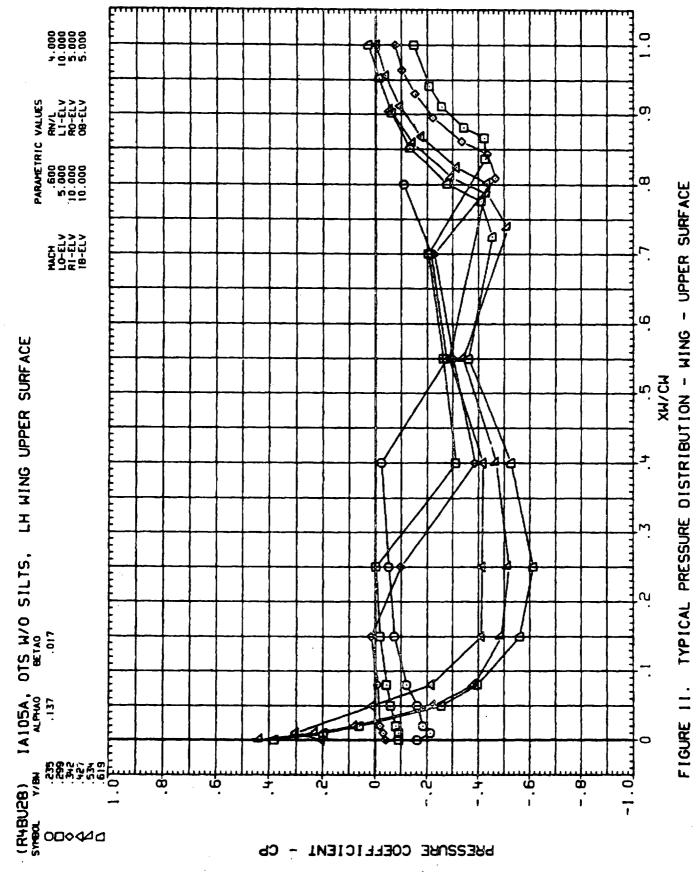


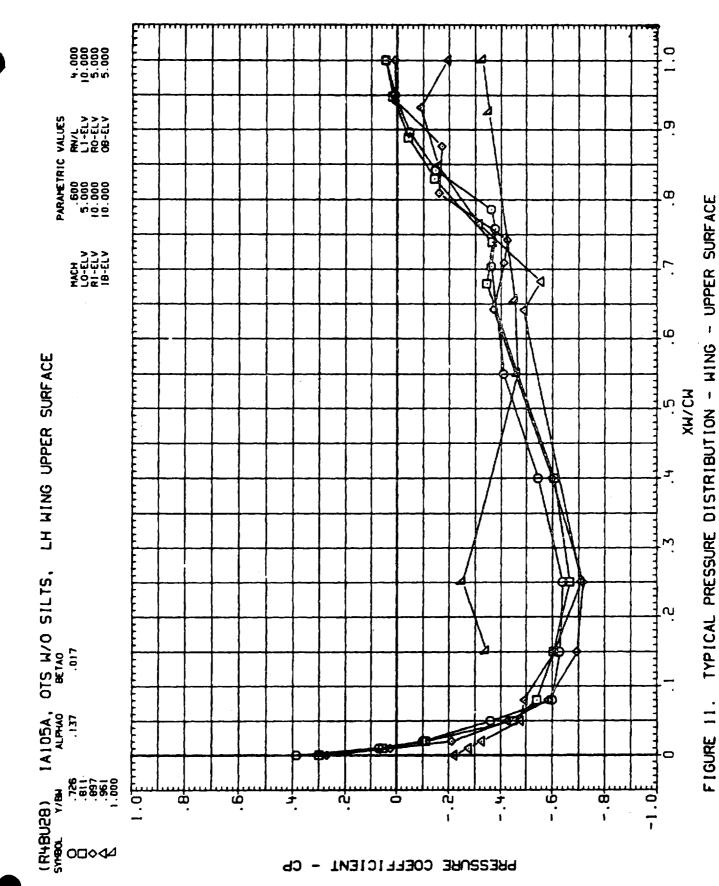
FIGURE 10. TYPICAL PRESSURE DISTRIBUTION - ET SURFACE



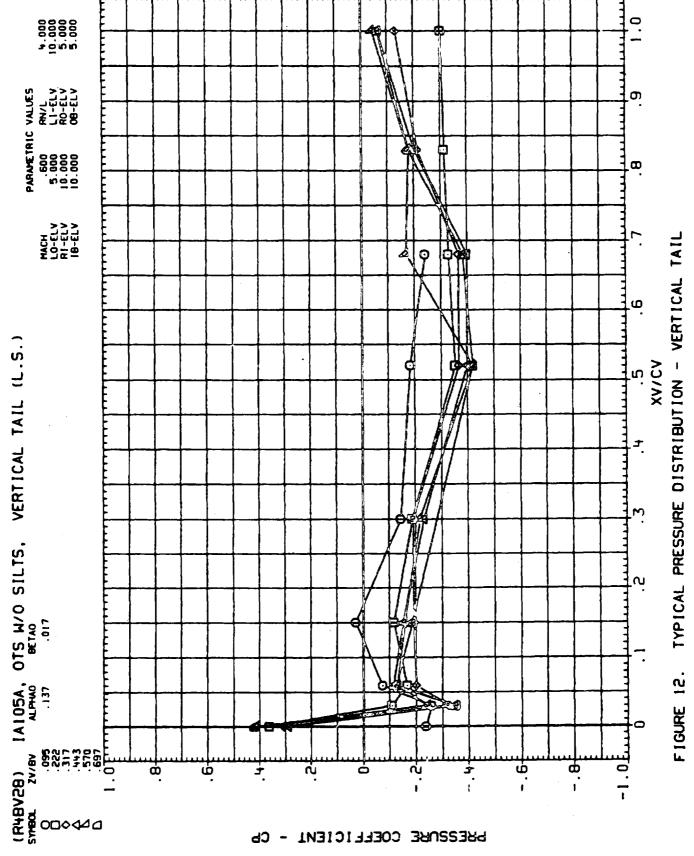


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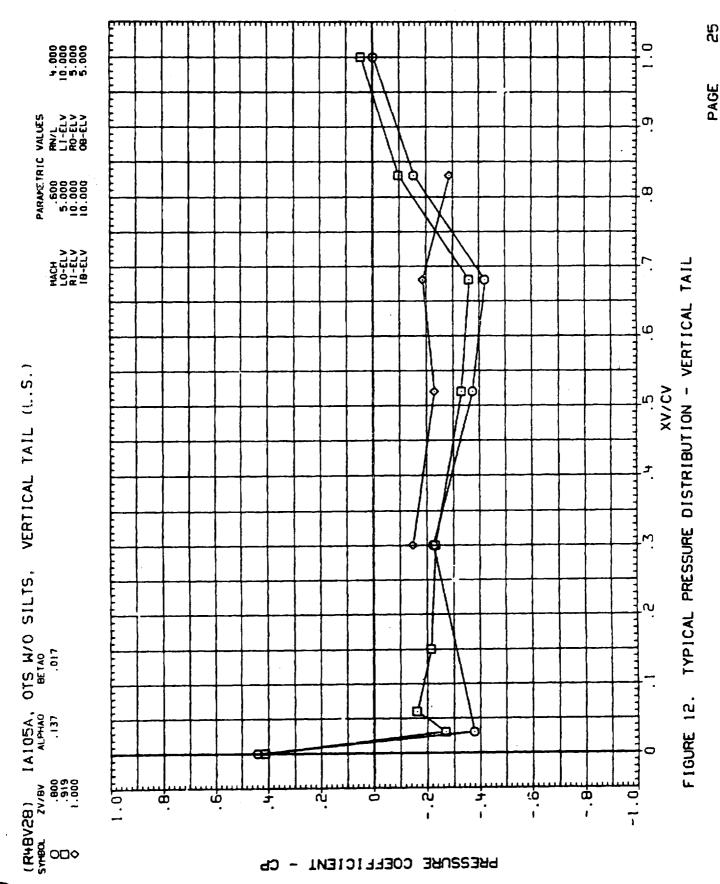




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APPENDIX

TABULATED PRESSURE SOURCE DATA
(MICROFICHE ONLY)